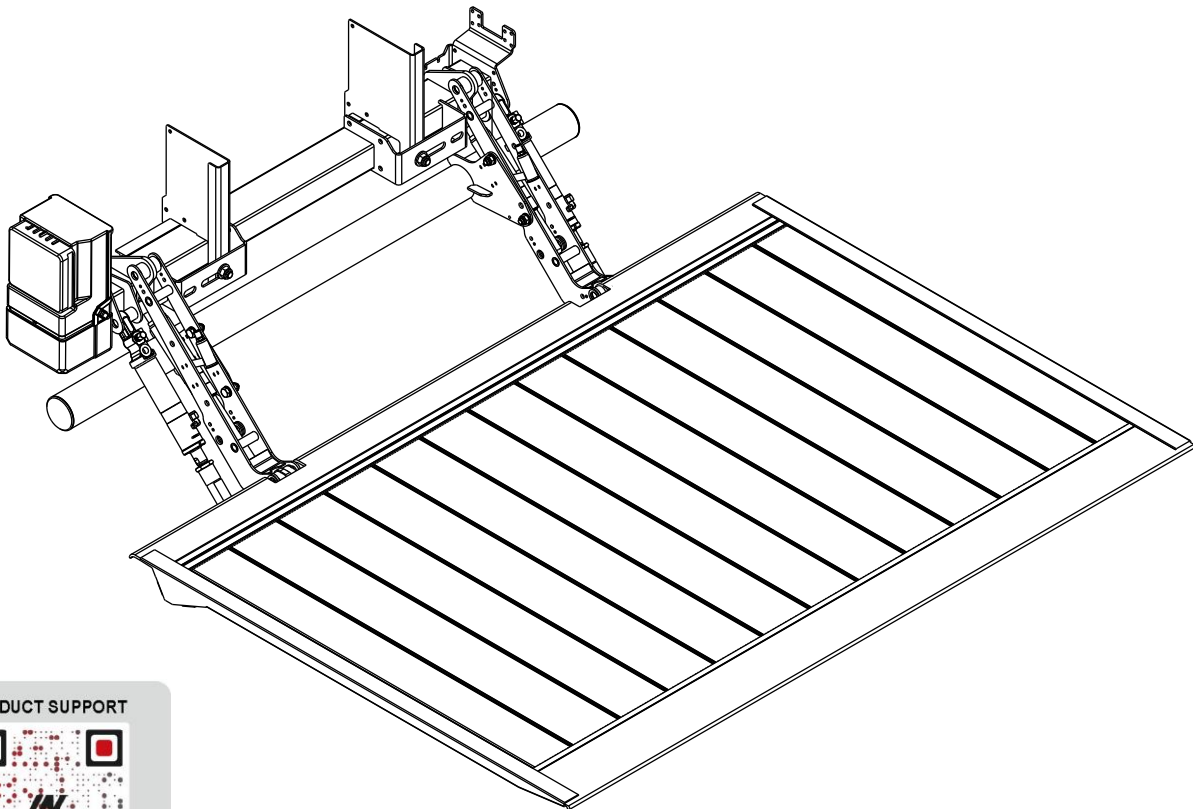


INTERLIFT



PARTS MANUAL

ILK 18, 1800 lbs. Capacity



ILK 18 Parts Manual
Document Part Number: 90-0417-000 / 17-683_90-00_00-00
ECN-M1804, Rev. 1.4, 04-11-25
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Visit www.palfinger.com for up to date information and notifications.

If you received this product with damaged or missing parts,
contact INTERLIFT Liftgates at (888)-774-5844

Parts Order/Inquiries
liftgateparts@palfinger.com

Technical Support
technicalapplications@palfinger.com



15939 Piuma Ave.
Cerritos, CA 90703
Tel (888) 774-5844
Fax (562) 924-8318



572 Whitehead Road.
Trenton, NJ 08619
Tel (609) 587-4200
Fax (609) 587-4201

ORDERING SPARE PARTS, REPAIRS

TYPE OF WARRANTY: PARTS REPLACEMENT ONLY

TERM OF WARRANTY: 1 YEAR FROM DATE OF PURCHASE

SPARE PARTS

To guarantee quick delivery, please be sure to include the following when placing orders.

1. Liftgate model & serial number
2. Designation and number of the part in accordance with the spare parts list
3. Designation and number marked on the individual component (if available)

ORDERING SPARE PARTS

1. For single order \$25.00 minimum in parts. This excludes Level 5 Distributors.
2. All parts going parcel post will be shipped by ground, freight free, when total parts order exceeds \$1750.00.
3. Call parts department toll free 888-774-5844 West Coast Option 1 and East Coast Option 2
4. All UPS shipments received by 2:30 p.m. (Pacific Standard Time) will ship the same day.

RETURN OF SPARE PARTS

1. To receive credit on returned parts, the original purchase date must be within 6 months.
2. Return must meet or exceed \$50.00 to be accepted.
3. Parts must be received in **new condition**. Any part received not in new condition will be subject to inspection and possible refusal if a part cannot be brought back to new condition. The cost of rework will be deducted from the credit amount.
4. All parts being returned must have **R.M.A. (Return Merchandise Authorization number)**, a copy of the original invoice, and a detailed packing list of returned parts. All returned parts are subject to a 20% restocking charge.
5. **R.M.A.** numbers will be issued by the parts department and are valid for 30 days. All returned **R.M.A.** parts must be returned to INTERLIFT by prepaid freight or by call tag authorized by INTERLIFT.

ALL INTERLIFT PARTS ARE COVERED FOR ONE YEAR FROM THE DATE OF PURCHASE AGAINST DEFECTS IN MATERIAL AND WORKMANSHIP.

INTERLIFT PART RETURN REQUEST

For quality control purposes and to be able to receive credit from our Vendors, INTERLIFT requires the return of some types of parts for credit to be given, here are some examples but not limited to:

- Hydraulic cylinders
- Structural components
- Pump and Motor Assemblies
- PC Boards

If requested parts are not returned, no credit is given.

Important Liftgate Information:

1. Liftgate serial information can be found on the rear face of the mount tube. Please have the liftgate information ready when ordering parts to assure parts are replaced accurately.

Serial Number Tag

PALFINGER		
(888) 774-5844		CERRITOS, CA. TRENTON, N.J.
Model	Serial No.	Date

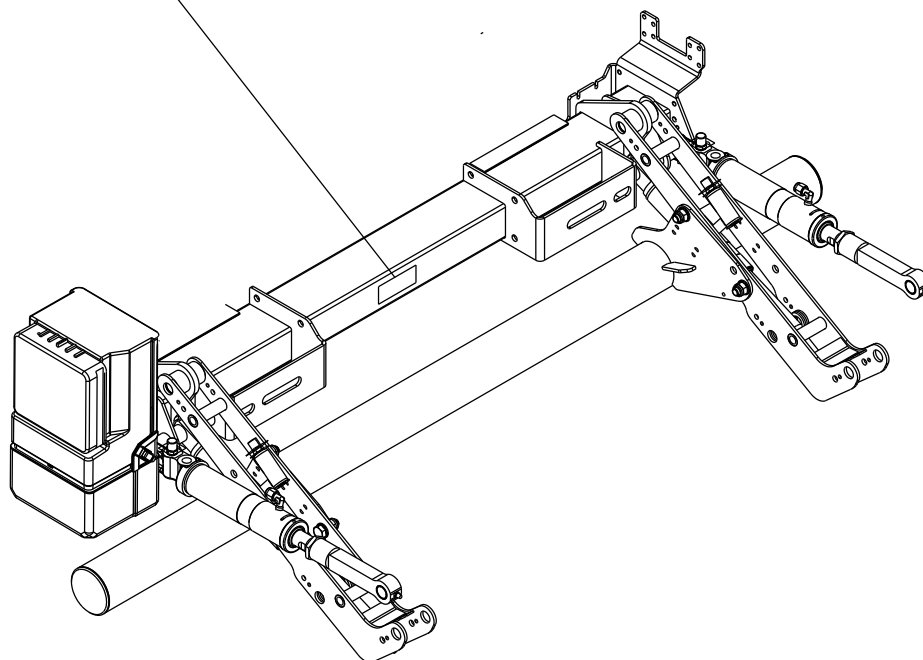
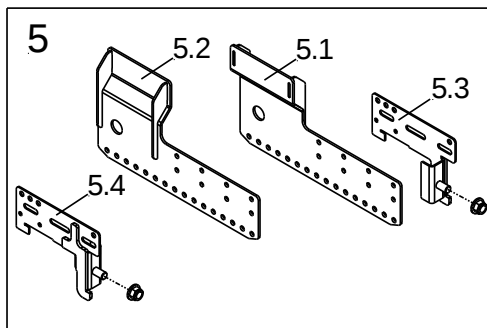
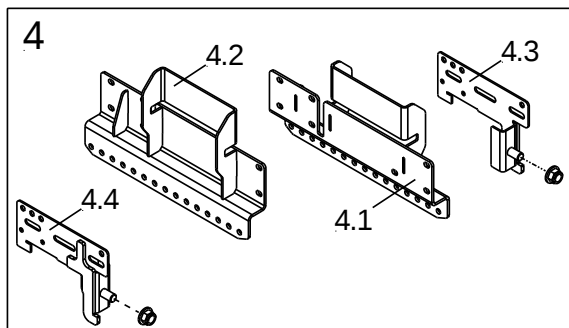
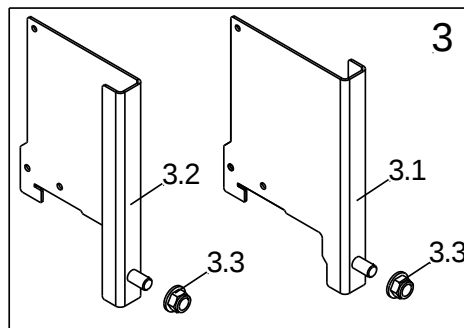
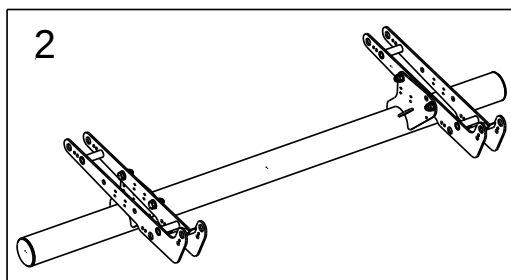
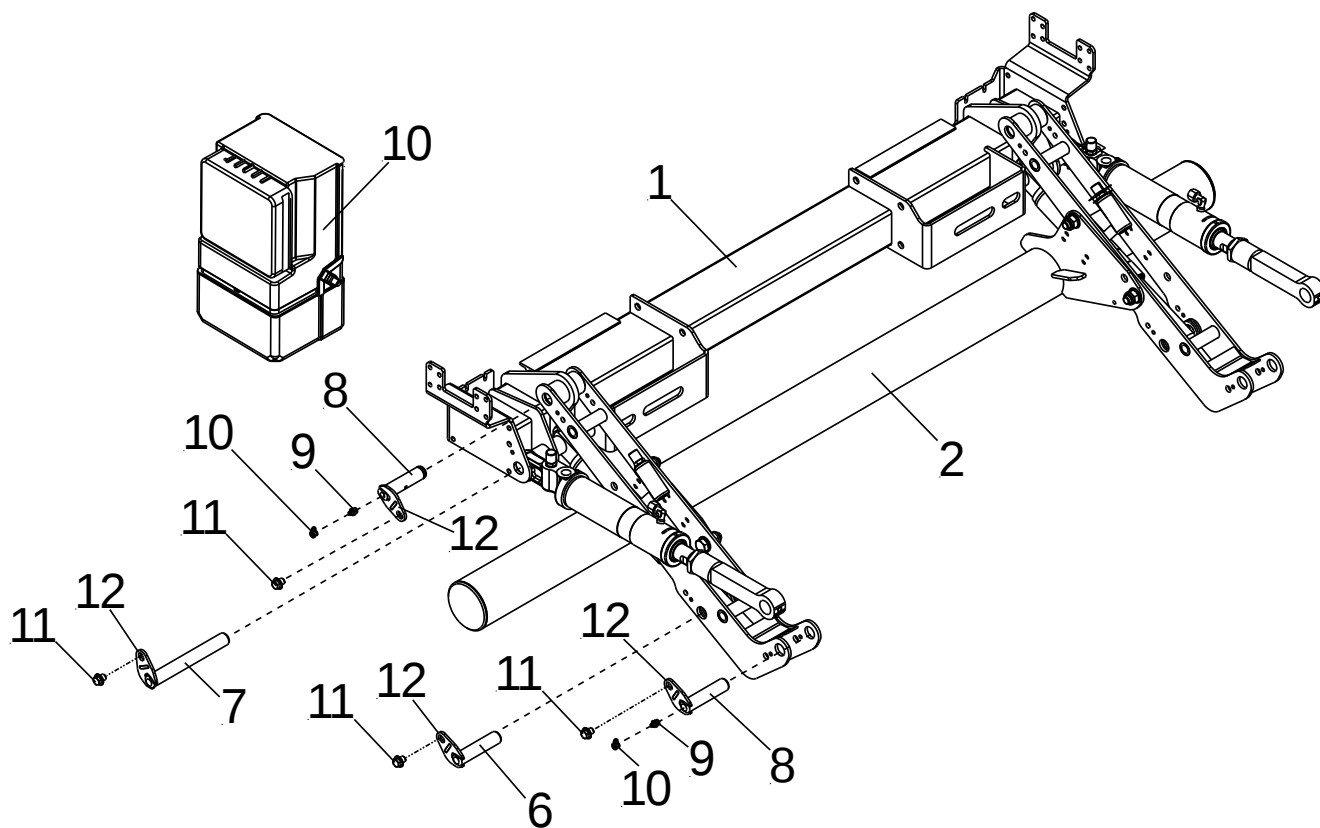


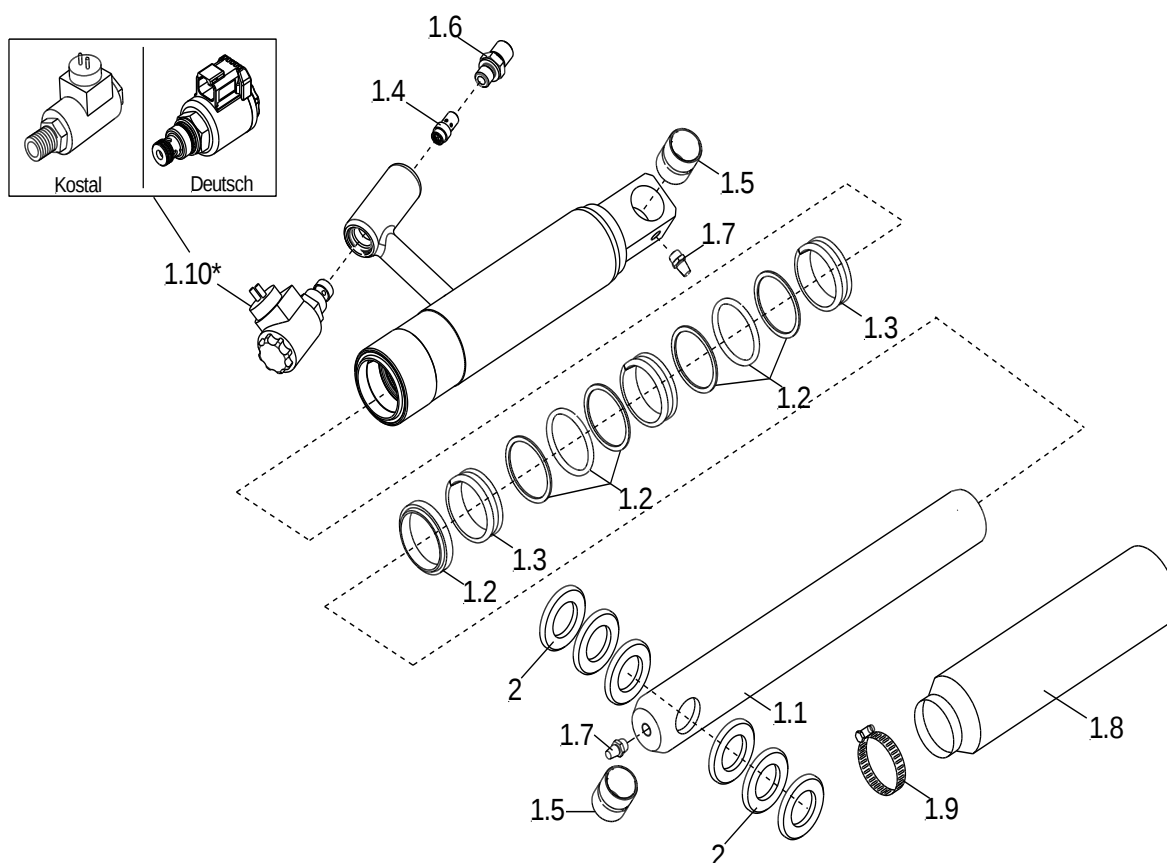
Table of Contents

1	Frame	6
2	Lift Cylinder	8
3	Tilt Cylinder.....	9
4	Platform – Aluminium.....	10
5	Cart Stops - Aluminum Platforms.....	12
6	Power Pack	13
7	Hydraulic Hoses	14
8	Bridge Kit	14
9	Flip Up Door Kit	15
10	Full Door Seal Kit.....	16
11	Battery Box Kits.....	17
12	Trailer/Truck Charge Kits	19
13	Control Box System	21
14	Controls.....	22
15	Decals.....	23

1 **Frame**

1 - FRAME			
NO.	DESCRIPTION	PART NO.	QTY.
1	Mount Frame	ML1405664	1
2	Lift Arms Assembly	P-2027741	1
2.1	Bushing, 25x29x31mm	ELG1063	1
3	Kit, Mount Plates, Left/Right Side, Chassis Frame Mount	65-0417-003	1
3.1	Mount Plate, Chassis Mount, Right Side	4M2029910	1
3.2	Mount Plate, Chassis Mount, Left Side	4M2029911	1
3.3	Nut, Flange, M20x1.5	2025235	1
4	Kit, Mount Plate, Sprinter, Left/Right Side, Bolt-On Bracket	65-0417-001	1
4.1	Mount Plate, Sprinter, Curb Side	4M2024864	1
4.2	Mount Plate, Sprinter, Street Side	4M2024862	1
4.3	Mount Plate, Support Bracket, Bolt On, Curb Side	P-2029915	1
4.4	Mount Plate, Support Bracket, Bolt On, Street Side	P-2029916	1
4.5	Hardware Kit	P-2024861	1
5	Kit, Mount Plate, Transit, Left/Right Side, Bolt-On Brackets	65-0417-002	1
5.1	Mount Plate, Transit, Curb Side	4M2036392	1
5.2	Mount Plate, Transit, Street Side	4M2036389	1
5.3	Mount Plate, Support Bracket, Bolt On, Curb Side	4M2029915	1
5.4	Mount Plate, Support Bracket, Bolt On, Street Side	4M2029916	1
5.5	Hardware Kit	P-2028524	1
6	Pin, 25mmx109mm	P-2026792	1
	Pin, 25mmx110mm, SS	2036454	1
7	Pin, 25mm X205mm	P-2027927	1
	Pin, 25mm X205mm, SS	2043195	1
8	Pin, 25mmx109mm, w/Grease Zerk	P-2021219	1
	Pin, 25mmx110mm, w/Grease Zerk, SS	2044239	1
9	Grease Zerk, M10x1mm	P-69064337	1
10	Plastic Cap, Red	P-1191680	1
11	Bolt, Pin Lock, M12x12	2039049	1
12	Locking Plate	2028340	1
13	Power Pack, 12V	P-2032350	1

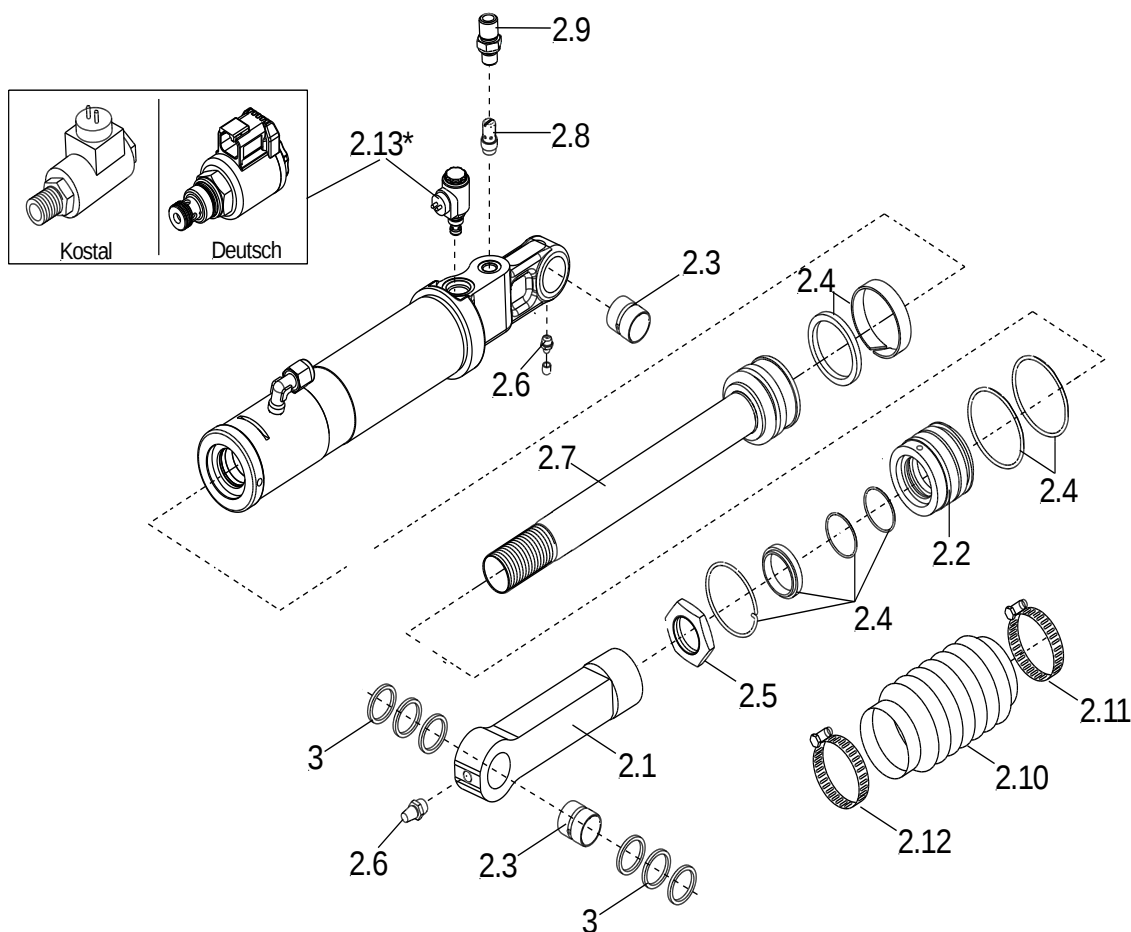
2 Lift Cylinder



2 - CYLINDERS			
NO.	DESCRIPTION	PART NO.	QTY.
1	Lift Cylinder	P-2027727	1
1.1	Piston Rod	ML2036268	1
1.2	Gasket Set Lift Cylinder Dia. 45mm	P-2021846	1
1.3	Guide Ring	P-1134649	2
1.4	Restrictor, 1.1mm (No.1)	P-1355899	1
1.5	Bushing, 25mmx29mmx31mm	ELG1036	2
1.6	Adapter, 1/4" X 10L	EA6236	1
1.7	Grease Zerk, M10x1	P-2019653	2
1.8	Cover, Rubber, 45mm ID	P-2024348	1
1.9	HoseClamp, 50-70/9	P-68430828	1
1.10*	Valve, Release, Single Lock, 12V	P-67282345	1
	Valve Solenoid, 12V, Single Locking, Deutsch (After 12/2021)	ML2054424	1
2	Washer, Nylon, 40mmx26mmx4mm	P-2021118	6

***Items 1 and 2 do not include Items 1.10 and 2.13 (Release Valve). Release Valve is sold separately.**

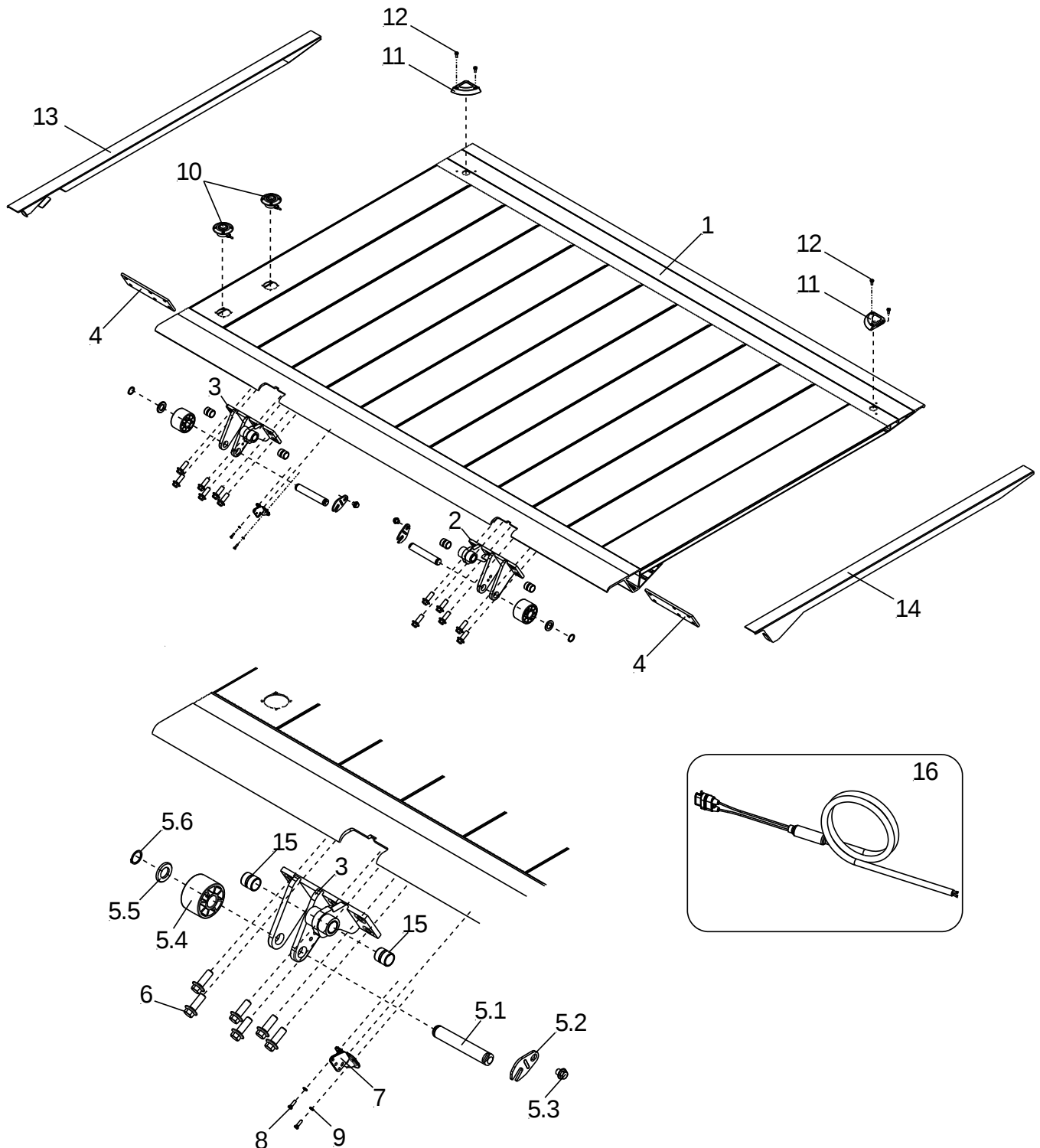
3 Tilt Cylinder



3 – TILT CYLINDER			
NO.	DESCRIPTION	PART NO.	QTY.
2	Tilt Cylinder	P-2024703	1
2.1	Adjustable Head	P-2027738	1
2.2	Piston Rod Bushing	P-1137235	1
2.3	Bushing, 25mmx29mmx31mm	ELG1063	2
2.4	GASKET SET TILT CYLINDER, Ø32mm	P-1330665	1
2.5	Nut, M30x2	P-67271785	1
2.6	Grease Zerk, M10x1	P-2019653	1
2.7	Piston Rod	ML2037909	1
2.8	Flow Control Valve 2 L/Min	P-1365484	1
2.9	Adapter, 1/4" x 10L	EA6236	1
2.10	Rubber Bellows	P-2027073	1
2.11	Hose Clamp, 50-70/9	P-68430828	1
2.12	Clamp	P-68734916	1
2.13*	Valve, Release, Single Lock, 12V	P-67282345	1
	Valve Solenoid, 12V, Single Locking, Deutsch (After 12/2021)	ML2054424	1
3	Washer, Nylon, ø40mm OD x ø26mm ID x 4mm	P-2021118	6

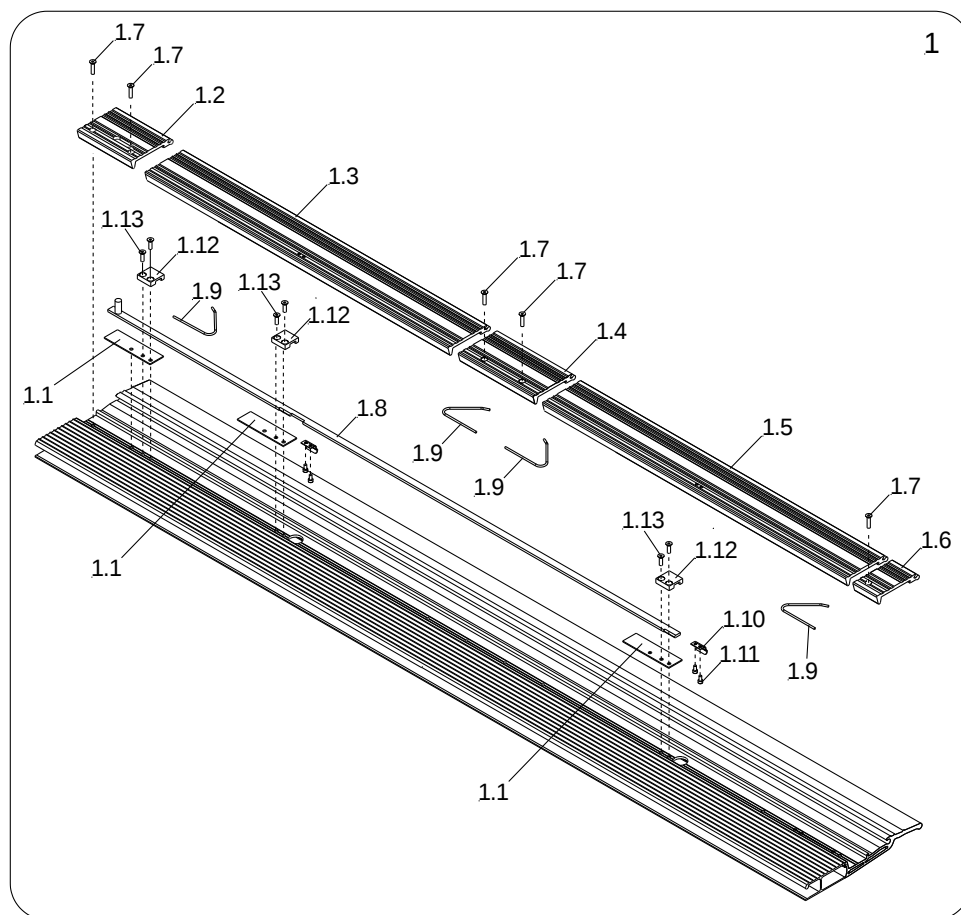
***Items 1 and 2 do not include Items 1.10 and 2.13 (Release Valve). Release Valve is sold separately.**

4 Platform – Aluminium



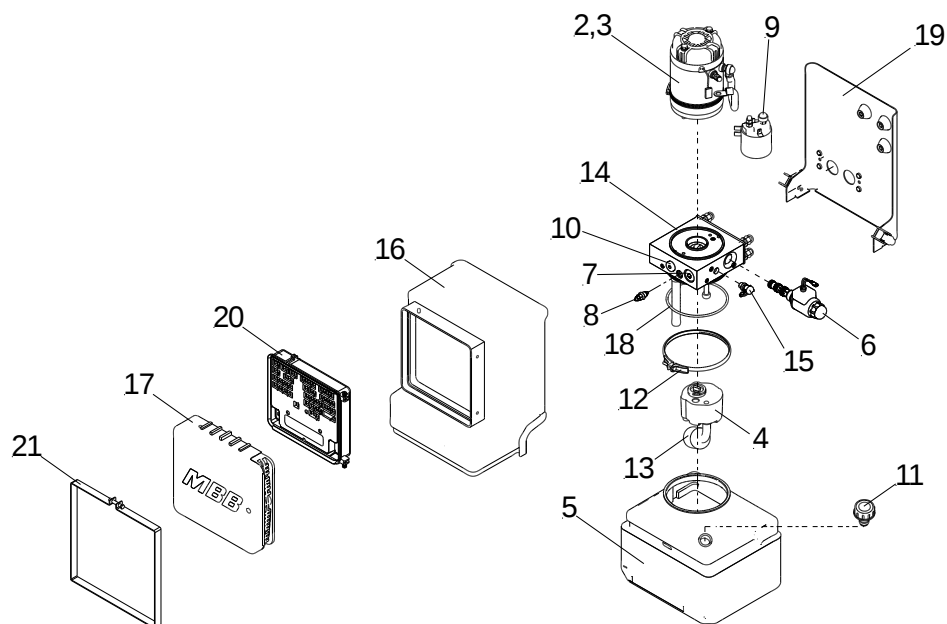
4 – PLATFORM ALUMINUM			
NO.	DESCRIPTION	PART NO.	QTY.
1	Platform Assembly, 60"L X 94" W	ML2027694	1
2	Clevis, Right Side	P-2027696	1
3	Clevis, Left Side	P-2027697	1
4	Clevis Plate	P-2027695	1
5	Roller Kit	2044277	1
5.1	Pin, ø25x156mm	2044275	1
5.2	Pin Plate, Small	2028340	1
5.3	Hex Head Cap Screw, M12X12mm, Flanged, 8.8, DIN 267	2039049	1
5.4	Roller, 80mm X 54mm	P-1217715	1
5.5	Washer	P-68186390	1
5.6	Retaining Ring, 25mmx1.2	P-10280003	1
6	Hex Head Cap Screw, M14x40mm	P-2032710	1
7	Cover, Sensor Mount	P-2019337	1
8	Hex Head Cap Screw, M5x16mm	ML66783375	1
9	Washer, M5	ML10274046	1
10	Foot Switch Controls	P-1330945	1
11	Led Warning Lights	P-2019307	1
12	Screw, Pan Head, M6x15mm	P-1015667	1
13	Side Cover, Curb Side	ML2034958	1
13.1	Side Cover, Curb Side, Cap	ML2032841	1
14	Side Cover, Street Side	ML2034955	1
14.1	Side Cover, Street Side	ML2032840	1
15	Bushing	ELG1063	4
16	Cable, J-3 To Warn LT, Platform	P-1359179	1

5 Cart Stops - Aluminum Platforms



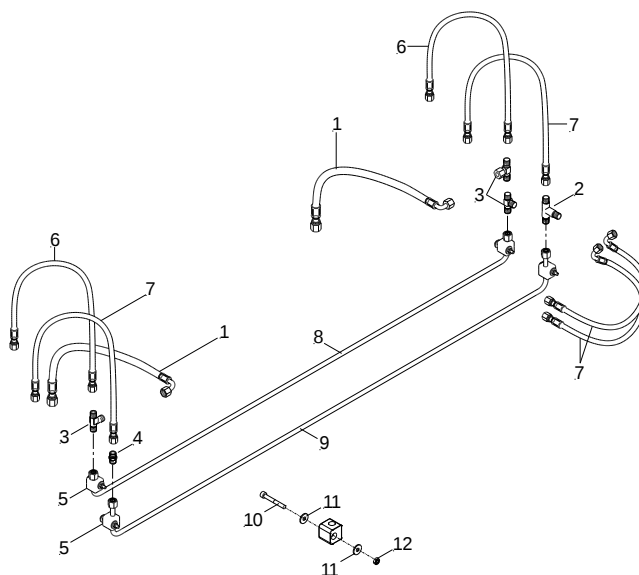
5 – CART STOPS ALUMINUM PLATFORMS			
NO.	DESCRIPTION	PART NO.	QTY.
1	ASSEMBLY, 2X 800mm CART STOP, 12"	P-2024959	1
1.1	PAD, DELRIN, 35mm X 120mm X 2mm	P-1406245	1
1.2	Plate Cover, Curb Side	P-2003301	1
1.3	Cart Stop, 800mm, Curb Side	P-2006698	1
1.4	Plate Cover, Center	P-2003302	1
1.5	Cart Stop, 800mm, Street Side	P-2006697	1
1.6	Plate Cover, Street Side	P-2003303	1
1.7	SOCKET HEAD CAP SCREW, M6-1.0 X 30mm	P-1057441	1
1.8	Sliding Rail	P-1406248	1
1.9	Spring Rod	P-1408661	1
1.10	Clip	P-1406249	1
1.11	SOCKET HEAD CAP SCREW, M5-0.80 X 8mm	P-1119357	1
1.12	C-Clip, Plastic	P-2004637	1
1.13	SOCKET HEAD CAP SCREW, M6-1.0 X 20mm	P-1004726	1

6 Power Pack



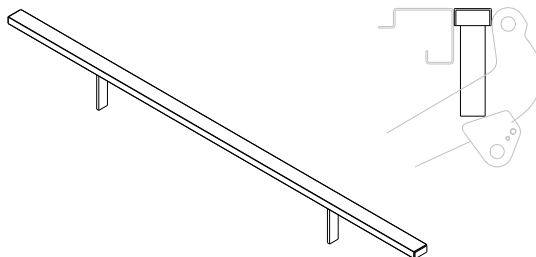
6 – POWER PACK			
NO.	DESCRIPTION	PART NO.	QTY.
1	Power Pack, 12V, Complete Assembly	P-2032350	1
2	Motor 12v	P-2024445	1
3	Carbon Brushes	P-2024996	1
4	Gear Pump	P-2024446	1
5	Oil Tank	P-2024447	1
6	Solenoid Valve 12V	P-1404299	1
7	Shuttle Valve	P-2005141	1
8	Pressure Limitation Valve	P-2005142	1
9	Motor Contactor Relay 12V	P-2005140	1
10	Flow Control Valve, Restrictor	P-1355942	1
11	Filler Cap	P-2024998	1
12	Clamp	P-2024444	1
13	Filter	P-2016993	1
14	Control Block	P-2025001	1
15	Measuring Connection	P-1405397	1
16	Housing, Power Pack	P-2024443	1
17	PC Board Cover, ECO	P-2029906	1
18	O-Ring	P-2009743	1
19	Rear Panel	P-2029245	1
20	Control M-Board, Plus	P-2029091	1
21	Strap, Pcb Cover	EZ7230	1

7 Hydraulic Hoses



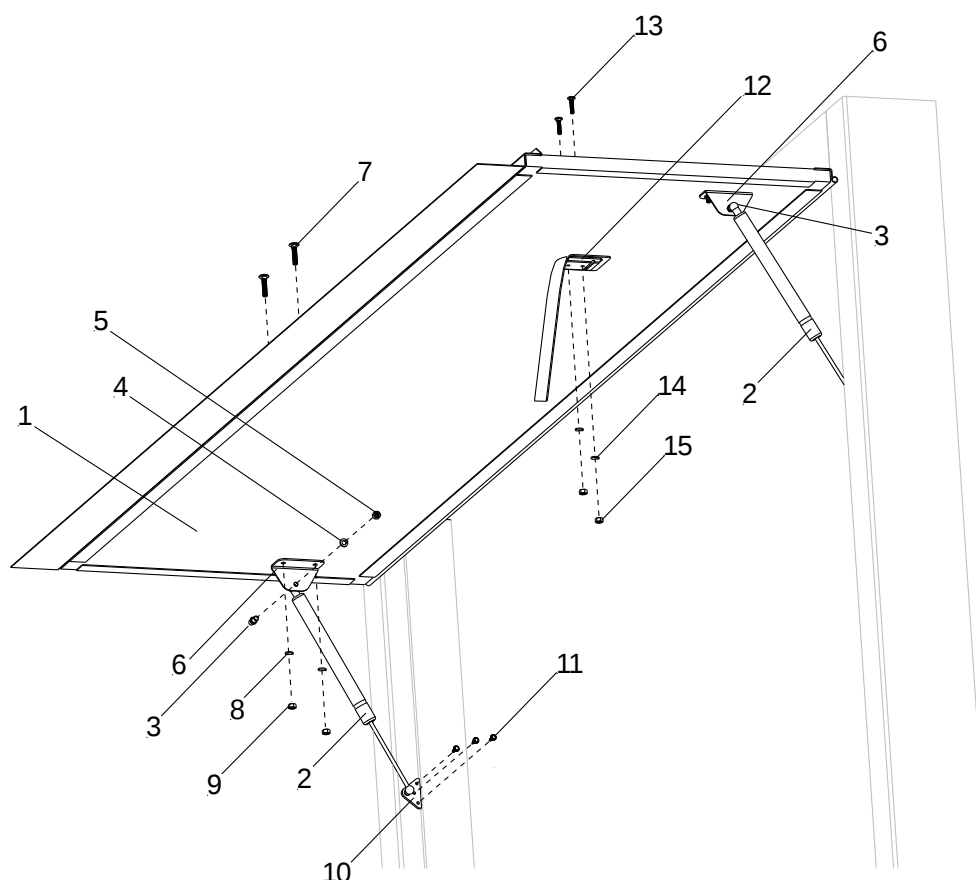
7 – HYDRAULIC HOSES			
NO.	DESCRIPTION	PART NO.	QTY.
1	Hydraulic Hose (Length = 600mm [23.6"])	P-2004472	1
2	T-Fitting, T-10L Compression	P-1111084	1
3	T-Fitting	P-1111075	3
4	Adapter, 10L	P-1212700	1
5	Clamp, 1-Steel Line, 2-Pc, Plastic, Green	P-1108532	2
6	Hydraulic Hose, Plastic (Length = 850mm [33.5"])	P-70605848	1
7	Hydraulic Hose (Length = 600mm [23.6"])	P-2004472	2
8	Hydraulic Hard Line, Short	2022352	1
9	Hydraulic Hard Line, Long	2022353	1
10	Socket Head Cap Screw, M6x50	ML1058108	1
11	Washer, M6	ML1164825	2
12	Nut, Nylock, M6	ML1000526	1

8 Bridge Kit

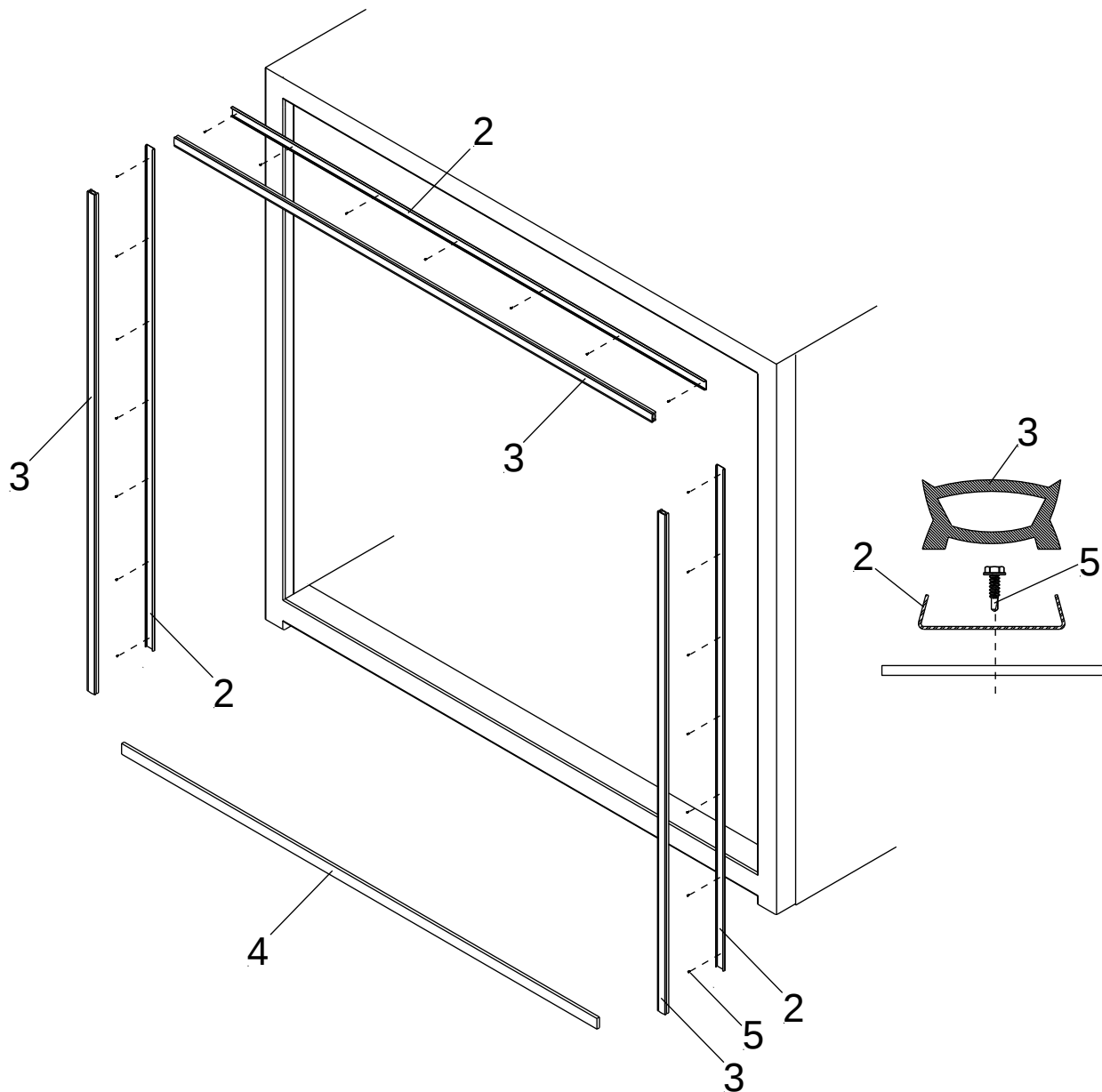


8 – BRIDGE KIT			
NO.	DESCRIPTION	PART NO.	QTY.
1	Kit, Bridge From Sill To Platform, 94"W Vehicle	60-0416-100	1
2	Kit, Bridge From Sill To Platform, 98"W Vehicle	60-0416-110	1

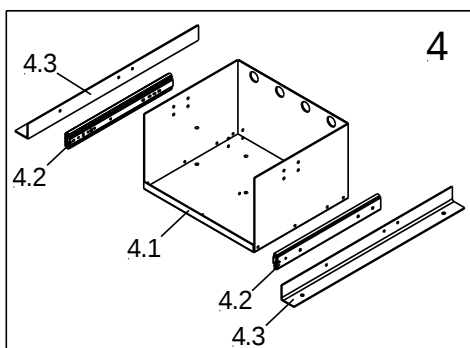
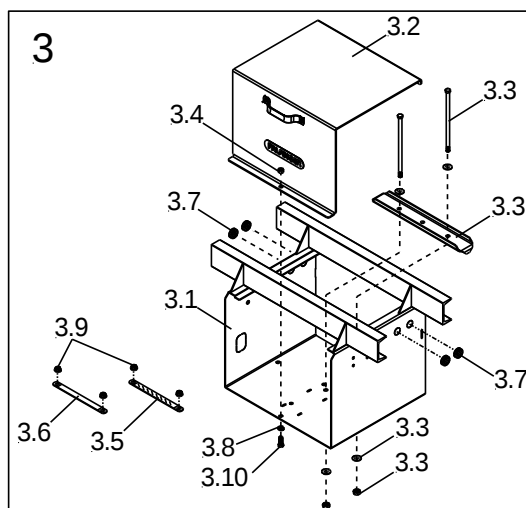
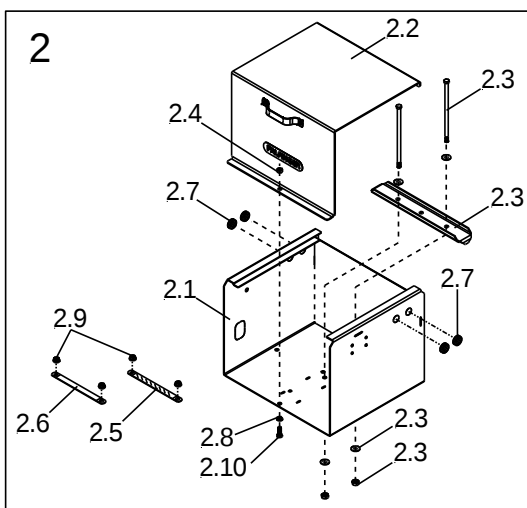
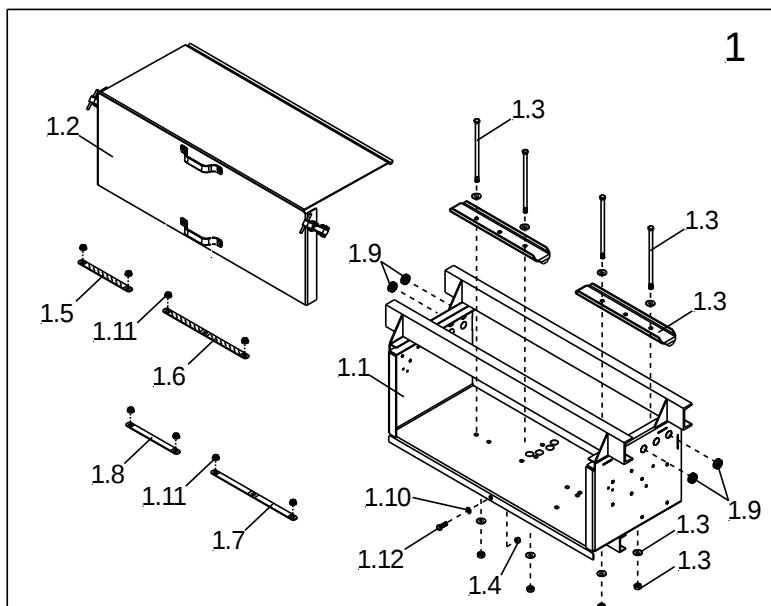
9 Flip Up Door Kit



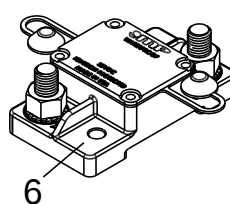
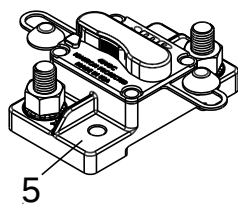
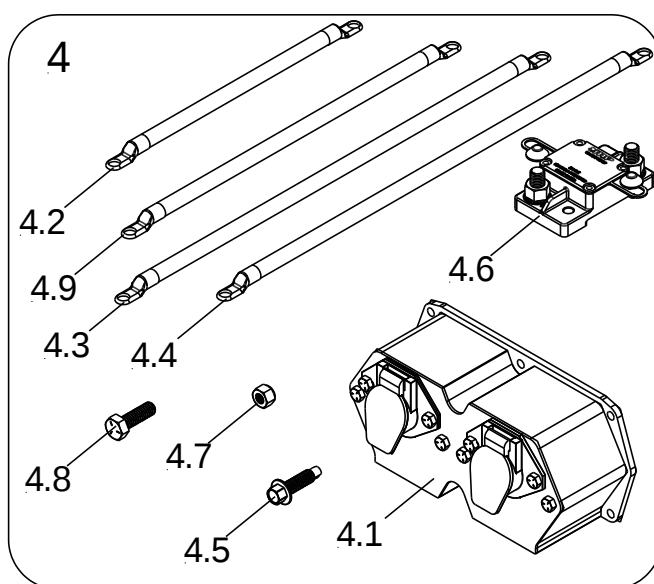
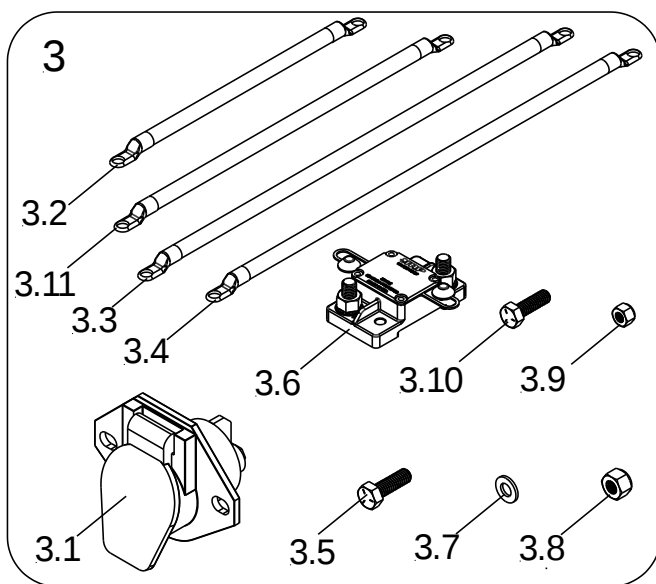
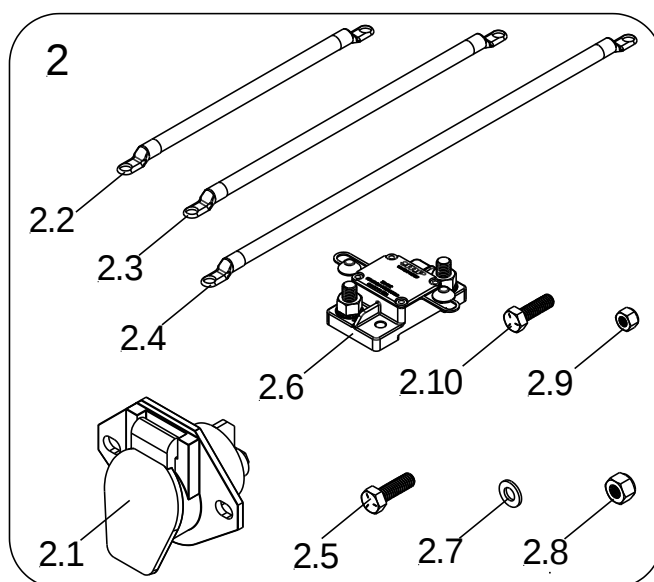
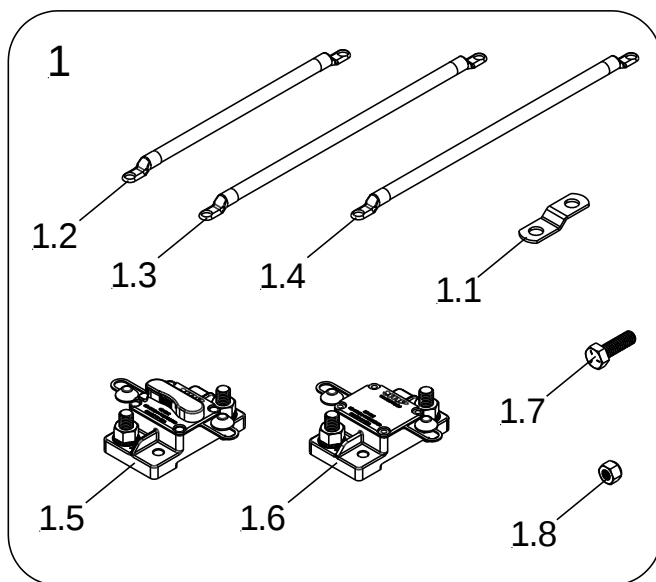
9 – FLIP UP DOOR KITS			
NO.	DESCRIPTION	PART NO.	QTY.
1	Kit, Flip Up Door, With Seal Kit, 94"W	60-7518-021	1
	Kit, Flip Up Door, With Seal Kit, 98"W	60-7518-023	1
2	Gas Cylinder, 60 Lbs	2-00024-60	1
	Gas Cylinder, 90 Lbs	2-00024-90	1
	Gas Cylinder, 120 Lbs	2-00024-120	1
	Gas Cylinder, 150 Lbs	2-00024-150	1
3	Ball Stud, 10mm	60-7518-011	1
4	Washer Lock 5/16"	EK3471	1
5	Nut 5/16"-18	EM 829	1
6	Ball Stud Bracket For Flip Up Door	60-7518-001	1
7	Bolt, Carriage 5/16"-18 X 1.50"	ES3419	1
8	Washer, Lock 5/16"	EK3471	1
9	Nut, 5/16"-18	EM 829	1
10	Ball Stud Bracket For Vehicle	99-7515-100	1
11	Screw, Hex Head, Drilling, #10-16x3/4"	ES3948	1
12	Pull Strap	60-7518-010	1
13	Bolt Carriage 1/4"-20 X 1.50"	ES3947	1
14	Washer Lock 1/4"	EK3630	1
15	Nut 1/4"-20	EM 841	1

10 Full Door Seal Kit

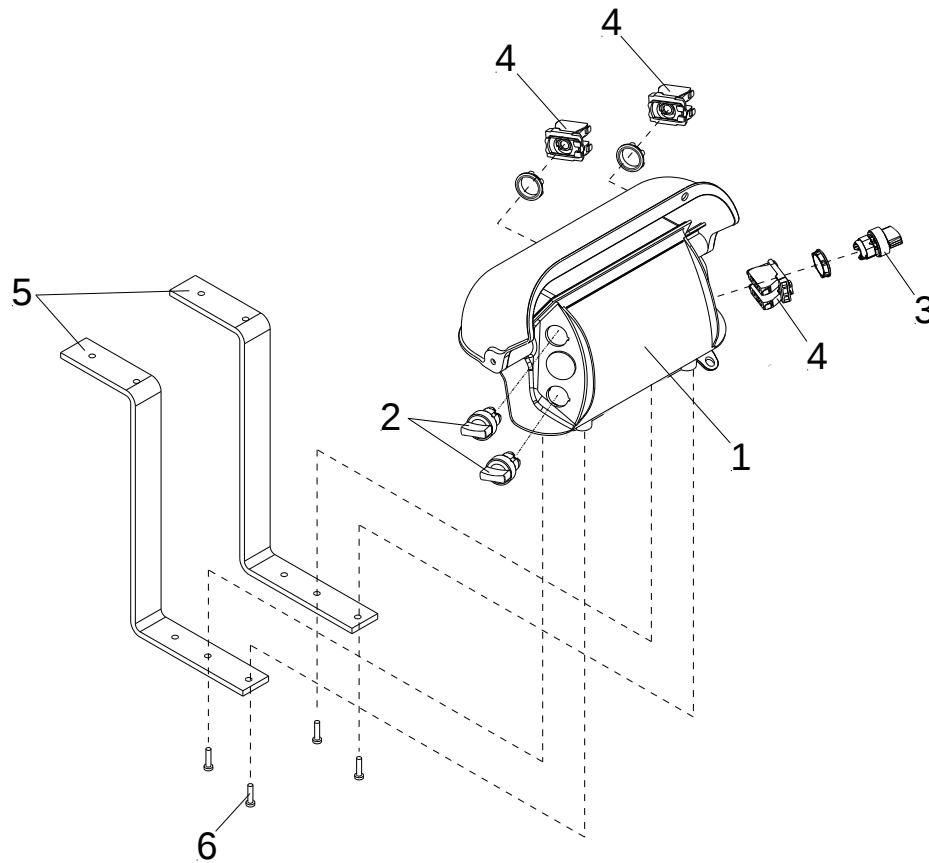
10 – FULL DOOR SEAL KIT			
NO.	DESCRIPTION	PART NO.	QTY.
1	Full Door Seal Kit	60-0416-000	1
2	Holder, Rubber Seal, Galvaneal, 108"L	60-0416-002	1
3	Rubber Seal, 110" L	60-0416-003	1
4	Seal Spacer Bar, 2" X 102" X 1/2"	60-0413-498	1
5	Screw, Hex Head, Drilling, #10-16x3/4"	ES3948	1

11 Battery Box Kits

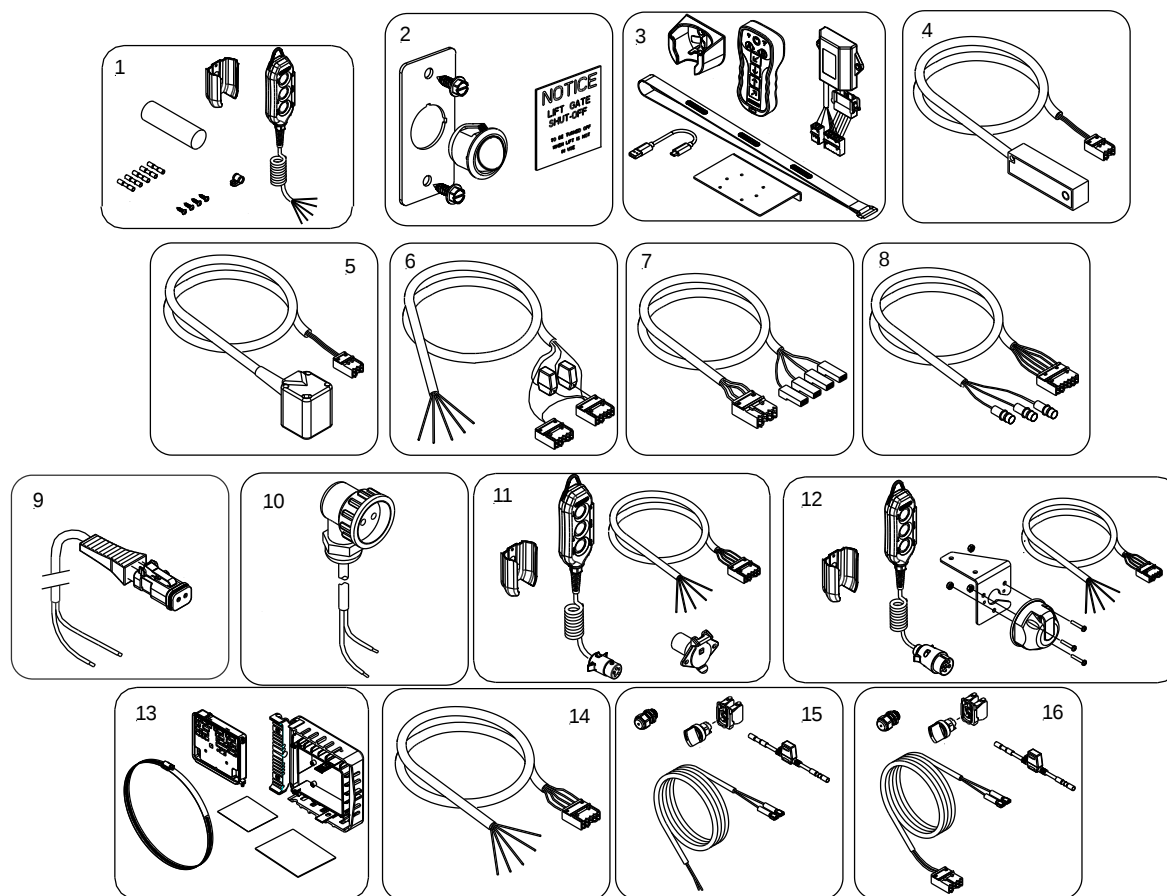
11 – Battery Box Kits			
No.	Description	Part No.	Qty.
1	Battery Box Kit, 4-Battery	50-8016-100	1
1.1	Battery Box Base, Assembly, Large	50-8016-001	1
1.2	Battery Box Lid Assembly	60-7515-012	1
1.3	Kit, 2-Battery Hold Down	60-7515-151	2
1.4	Nut, 3/8"-16, Gr.5	EM 532	1
1.5	Bus Bar, 2-Battery, Black	KET05916A	1
1.6	Bus Bar, 3-Battery, Black	KET05961A	1
1.7	Bus Bar, 3-Battery, Red	KET05962A	1
1.8	Bus Bar, 2-Battery, Red	KET06062A	1
1.9	Grommet, 7/8" Diameter Hole	EK3504	1
1.10	Washer, Split Lock, 3/8"	EK3238	1
1.11	Nut, Serrated, 3/8"-16; Stainless Steel	EM 781	1
1.12	Hex Head Cap Screw, 3/8"-16x1", Gr. 5, Zinc	ES3446	1
2	Battery Box Kit, 2-Battery	50-8016-200	1
2.1	Battery Box, Base, Assembly, 2-Battery	50-8016-201	1
2.2	Lid Assy., Alum	60-7517-018	1
2.3	2-Battery Hold Down Kit	60-7515-151	1
2.4	Nut, 3/8"-16, Gr. 5	EM 532	1
2.5	Bus Bar, 2-Battery, Black	KET05916A	1
2.6	Bus Bar, 2-Battery, Red	KET06062A	1
2.7	Grommet, 7/8" Diameter Hole	EK3504	4
2.8	Washer, Split Lock, 3/8"	EK3238	1
2.9	Nut, Serrated, 3/8"-16, Stainless Steel	EM 781	4
2.10	Hex Head Cap Screw, 3/8"-16x1", Gr.5, Zinc	ES3446	1
3	Battery Box Kit, 2-Battery, w/Channels	60-7517-022	1
3.1	Battery Box, Base, Assembly, 2-Battery, w/Channels	60-7517-020	1
3.2	Lid Assy., Alum	60-7517-018	1
3.3	2-Battery Hold Down Kit	60-7515-151	1
3.4	Nut, 3/8"-16, Gr. 5	EM 532	1
3.5	Bus Bar, 2-Battery, Black	KET05916A	1
3.6	Bus Bar, 2-Battery, Red	KET06062A	1
3.7	Grommet, 7/8" Diameter Hole	EK3504	4
3.8	Washer, Split Lock, 3/8"	EK3238	1
3.9	Nut, Serrated, 3/8"-16, Stainless Steel	EM 781	4
3.10	Hex Head Cap Screw, 3/8"-16x1", Gr.5, Zinc	ES3446	1
4	2-Battery Box Kit, Slide Out Tray	2-000051A	1
4.1	Battery Box Base	2-00060	1
4.2	Slide, Steel, 16"	2-10400	1
4.3	Angle, 2"x2"x26.5"x1/8", Steel	50-8017-003	1
5	Battery, Lead/Acid, Group 31	3-49999	1
6	Battery, AGM, Standard, Group 31	3-49998	1
7	Battery, AGM, Premium, Group 31	3-50003	1

12 Trailer/Truck Charge Kits

12- TRAILER/TRUCK CHARGE KITS			
NO.	DESCRIPTION	PART NO.	QTY.
1	Kit, Truck, 40ft Electrical	70-1115-100	1
1.1	Bus Bar	70-8013-025	1
1.2	Cable, 2GA, 18", 3/8" Lugs, Red	KET05919A	1
1.3	Cable, 2GA, 74", 3/8" Lugs, Black	KET05925A	1
1.4	Cable, 2GA, 480", 3/8" Lugs, Red	KET06314A	1
1.5	Circuit Breaker, 175A, 3/8" Studs, Manual Reset	70-8114-009	1
1.6	Circuit Breaker 175A, 3/8" Studs, Auto Reset	70-8114-008	1
1.7	Hex Head Cap Screw, 1/4-20x1.0", Gr.5, Zinc	ES3443	1
1.8	Nut, Nylock 1/4-20, Zinc	EM 722	1
2	Kit, Trailer, Single Pole	70-1115-101	1
2.1	Socket, Single Pole	70-8015-019	1
2.2	Cable, 2GA, 18", 3/8" Lugs, Red	KET05919A	1
2.3	Cable, 2GA, 74", 3/8" Lugs, Black	KET05925A	1
2.4	Cable, 2GA, 480", 3/8" Lugs, Red	KET06314A	1
2.5	Hex Head Cap Screw, 5/16-18x1"	ES3724	1
2.6	Circuit Breaker, 175A, 3/8" Studs, Auto Reset	70-8114-008	1
2.7	Washer, Flat, 5/16"	EK3217	1
2.8	Nylock, 5/16-18	EM 710	1
2.9	Nut, Nylock, 1/4-20, Zinc	EM 722	1
2.10	Hex Head Cap Screw, 1/4-20x1.0", Gr.5, Zinc	ES3443	1
3	Kit, Trailer, Dual Pole	70-1115-102	1
3.1	Socket, Dual Pole	70-8015-018	1
3.2	Cable, 2ga, 18", 3/8" Lugs, Red	KET05919A	1
3.3	Cable, 2ga, 480", 3/8" Lugs, Black	KET05701A	1
3.4	Cable, 2ga, 480", 3/8" Lugs, Red	KET06314A	1
3.5	Hex Head Cap Screw, 5/16-18x1"	ES3724	1
3.6	Circuit Breaker 175A, 3/8" Studs, Auto Reset	70-8114-008	1
3.7	Washer, Flat, 5/16"	EK3217	1
3.8	Nylock, 5/16-18	EM 710	1
3.9	Nut, Nylock, 1/4-20 Zinc	EM 722	1
3.10	Hex Head Cap Screw, 1/4-20x1.0", Gr.5, Zinc	ES3443	1
4	Kit, Trailer, Dual Nosebox	70-1115-103	1
4.1	Nosebox, Single & Dual Pole Socket	70-8015-020	1
4.2	Cable, 2GA, 18", 3/8" Lugs, Red	KET05919A	1
4.3	Cable, 2GA, 480", 3/8" Lugs, Black	KET05701A	1
4.4	Cable, 2GA, 480", 3/8" Lugs, Red	KET06314A	1
4.5	Hex Head Cap Screw, Tapping, 5/16-18x1.25"	ES3733	1
4.6	Circuit Breaker 175A, 3/8" Studs, Auto Reset	70-8114-008	1
4.7	Nut, Nylock 1/4-20, Zinc	EM 722	1
4.8	Hex Head Cap Screw, 1/4-20x1.0", Gr.5, Zinc	ES3443	1
5	Circuit Breaker 175A, 1/4" Studs, Manual Reset	70-8115-000	1
6	Circuit Breaker 175A, 1/4" Studs, Auto Reset	70-8115-001	1

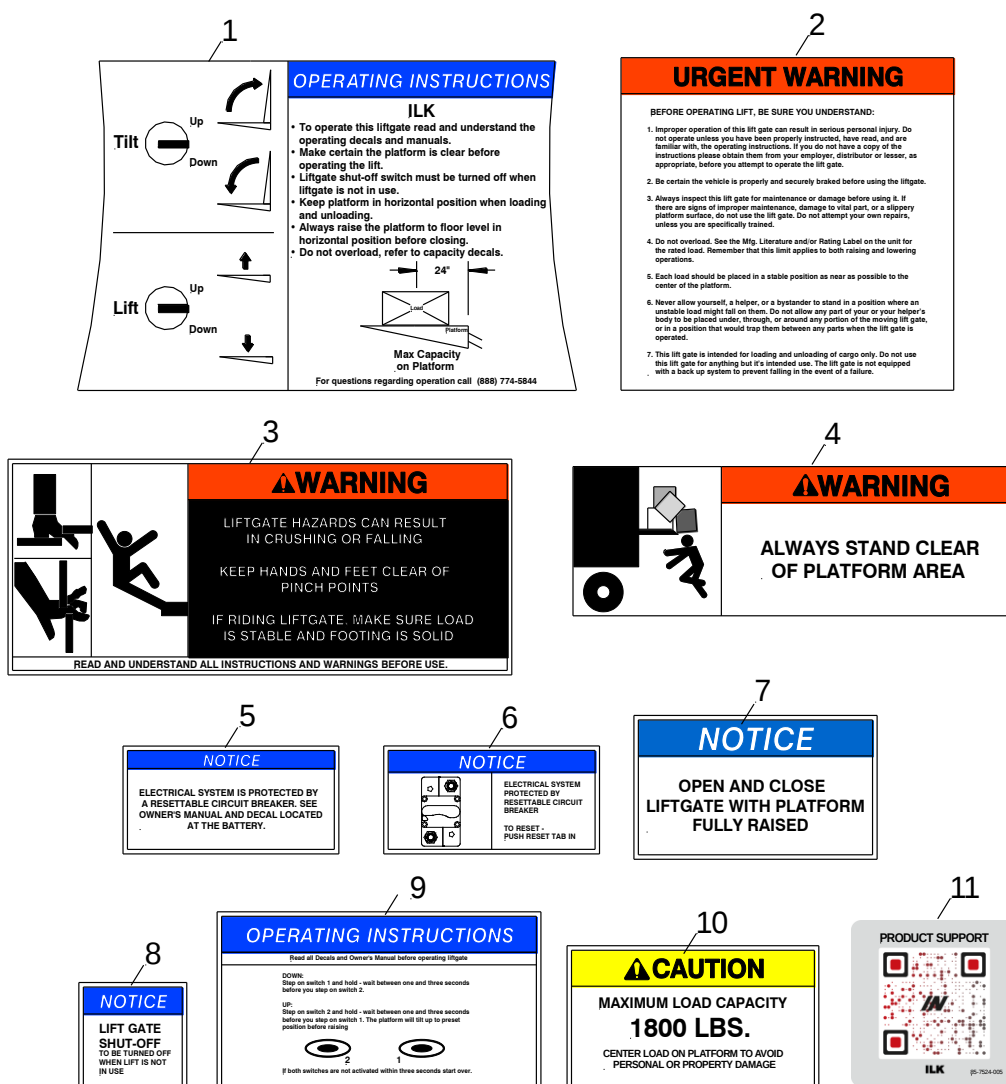
13 Control Box System

13 – CONTROL BOX SYSTEM			
NO.	DESCRIPTION	PART NO.	QTY.
1	Kit, Control Box With Wire Harness	P-2007286	1
2	Switch, Momentary	P-2007456	1
3	Switch, On/Off (Optional)	P-2009186	1
4	Contact Block	P-2007457	1
5	Control Box Mount, Z-Bracket	P-1311508	2
6	Screw, Thread Forming, M6x20	P-2006087	4

14 Controls

14 - CONTROLS			
NO.	DESCRIPTION	PART NO.	QTY.
1	3-Button Hand Remote And Holster Kit	2049125	1
1.1	Remote Holster	2050008	1
2	Cab Switch Kit, Round, MBB, 12/24V	2068271A	1
3	Bluetooth Remote Kit, 4-Way	70-7522-040	1
4	Sensor, B13, J41	P-1332476	1
5	Sensor, B15, J41	P-1332485	1
6	Wire Harness, PC Board, J1	P-2007406	1
7	Cable, Cab switch J-11 Round Sw. MBB	2068272	1
8	Harness, Warning LED Lights, Foot Control, J3, 12.7 ft [3900mm]	P-1342776	1
9	Cable, Valve, Double Deutsch	ML2066028	1
10	Harness, Solenoid Valve, J4	P-67254198	1
11	Kit, Hand Control, Plug And Socket, Wire Harness, 5-Way	70-7516-110	1
12	Kit, Hand Control, Plug And Socket, Wire Harness, 7-Way	70-7516-108	1
13	Kit, Control M.-Board (PCB), Plus	ML75-0421-010	1
14	Harness, Remote Control, J31, 16 Ft [5000mm]	P-2008922	1
15	Warning Lights ON/OFF Kit	70-0417-000	1
16	Liftgate Shut-Off Switch Kit (For Trailers)	ML70-0420-080	1

15

Decals

15 - DECALS			
NO.	DESCRIPTION	PART NO.	QTY.
1	Operating Instructions	ATG-ILK	1
2	Urgent Warning Decal	ATG-URGWA	1
3	Warning- Liftgate Hazards	ATG-WLH	1
4	Warning- Stand Clear	ATG-PLAT	1
5	Electrical System	ATG-RESET	1
6	Circuit Breaker, Blue	ATG-BKR	1
7	Notice For Open And Close	ATG-OPENILD	1
8	Liftgate Shut Off Switch	ATG-CAB	1
9	Foot Control	ATG-FC	1
10	Liftgate Capacity	ATG-1800	1
11	Decal, ILK QR Code	85-7524-005	1

Palfinger Interlift, LLC.
 15939 Piuma Ave, Cerritos, CA 90703
 Tel: (888) 774-5844, Fax: (562) 924-8318

Palfinger Interlift, LLC.
 572 Whitehead Road, Trenton, NJ 08619
 Tel: (609) 587-4200, Fax: (609) 587-4201

