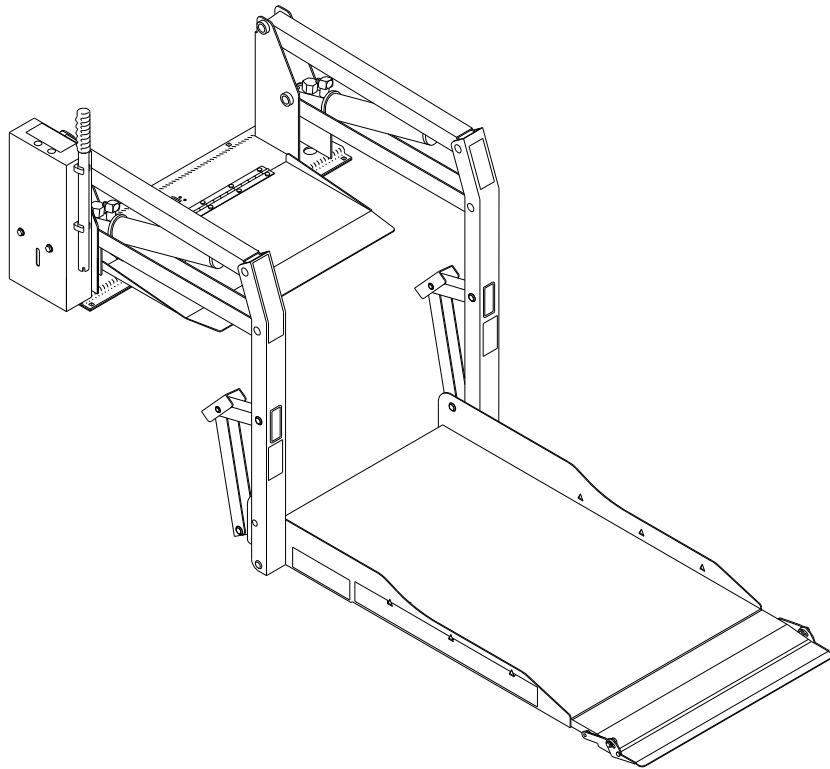




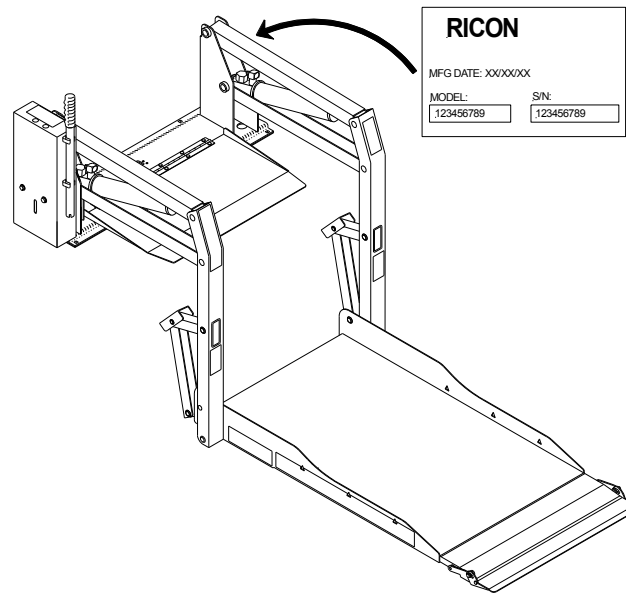
PARTS MANUAL

CITYFIX, 1100 lbs. Capacity



Important Liftgate Information:

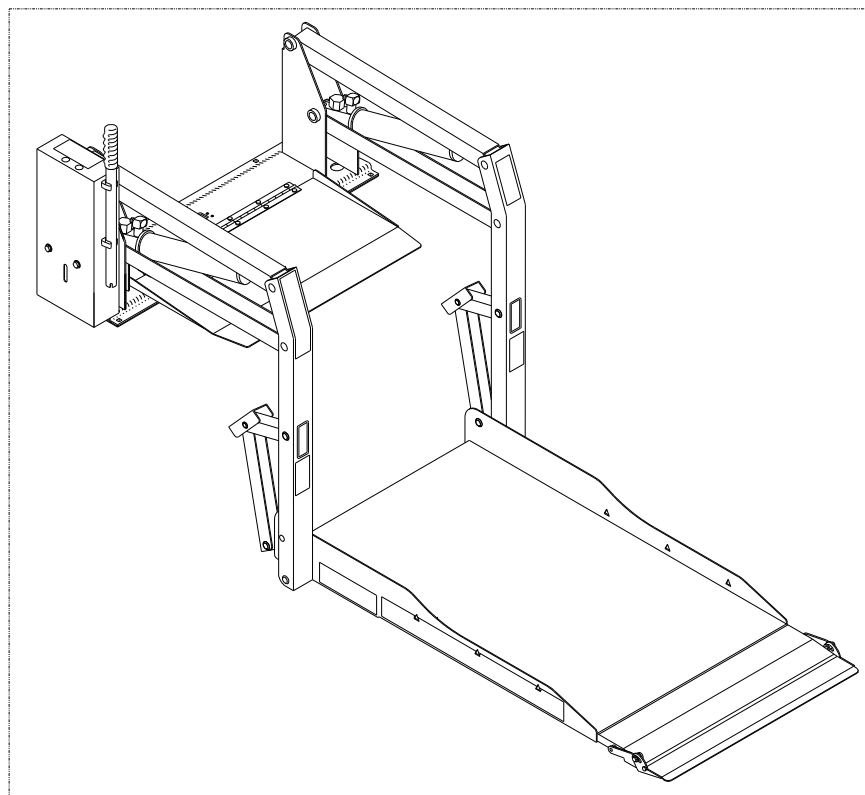
1. Liftgate serial information can be found on the right side of the liftgate frame. Please have the liftgate information ready when ordering parts to assure parts are replaced accurately.



2. The finish for many parts differs from liftgate to liftgate. It is important to specify what type of finish the replacement part(s) has. INTERLIFT Liftgates uses galvanized, galvanized, powder coat, paint, and zinc coated components on the different models of liftgates. If not sure what finish is on the part(s), mention this to the Parts Department Representative.

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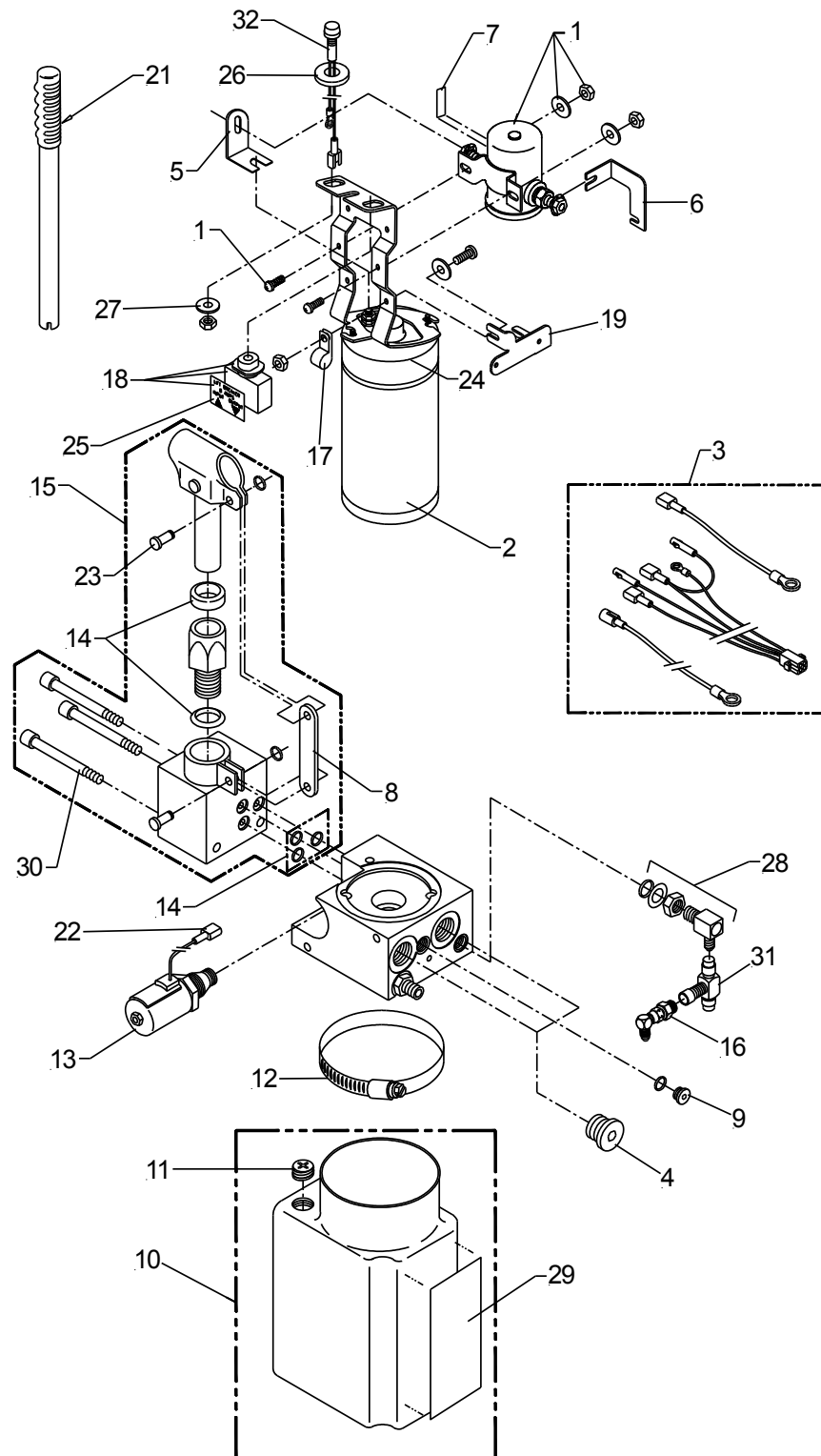
1 **Liftgate**

1

1 – LIFTGATE			
NO.	DESCRIPTION	PART NO.	QTY.
1	Liftgate, Cityfix, 1100 lbs., 34" W x 47" H	4C5052-S000	1
	Liftgate, Cityfix, 1100 lbs., 34" W x 59" H	4C5055-S000	1

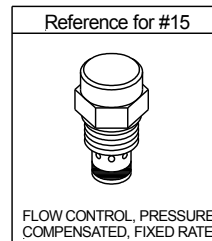
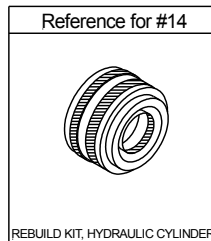
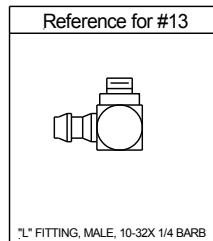
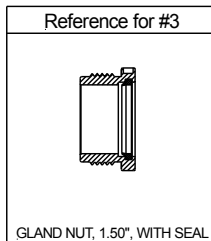
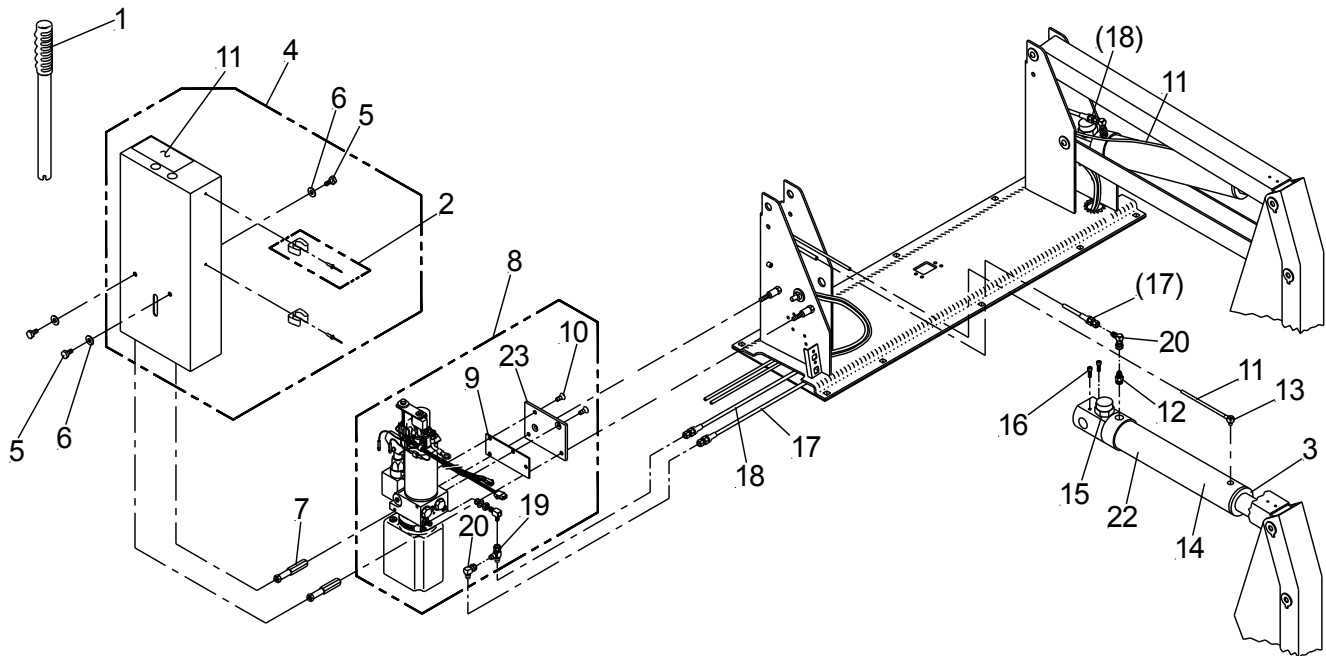
NOTES

2 Hydraulic Power Unit

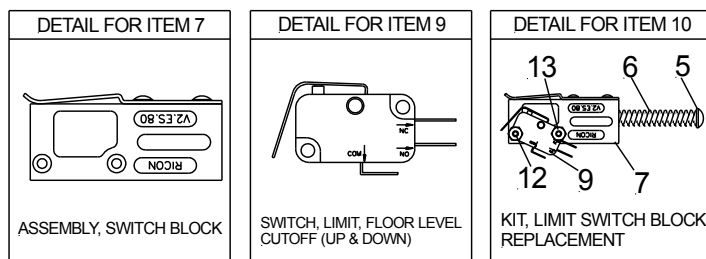
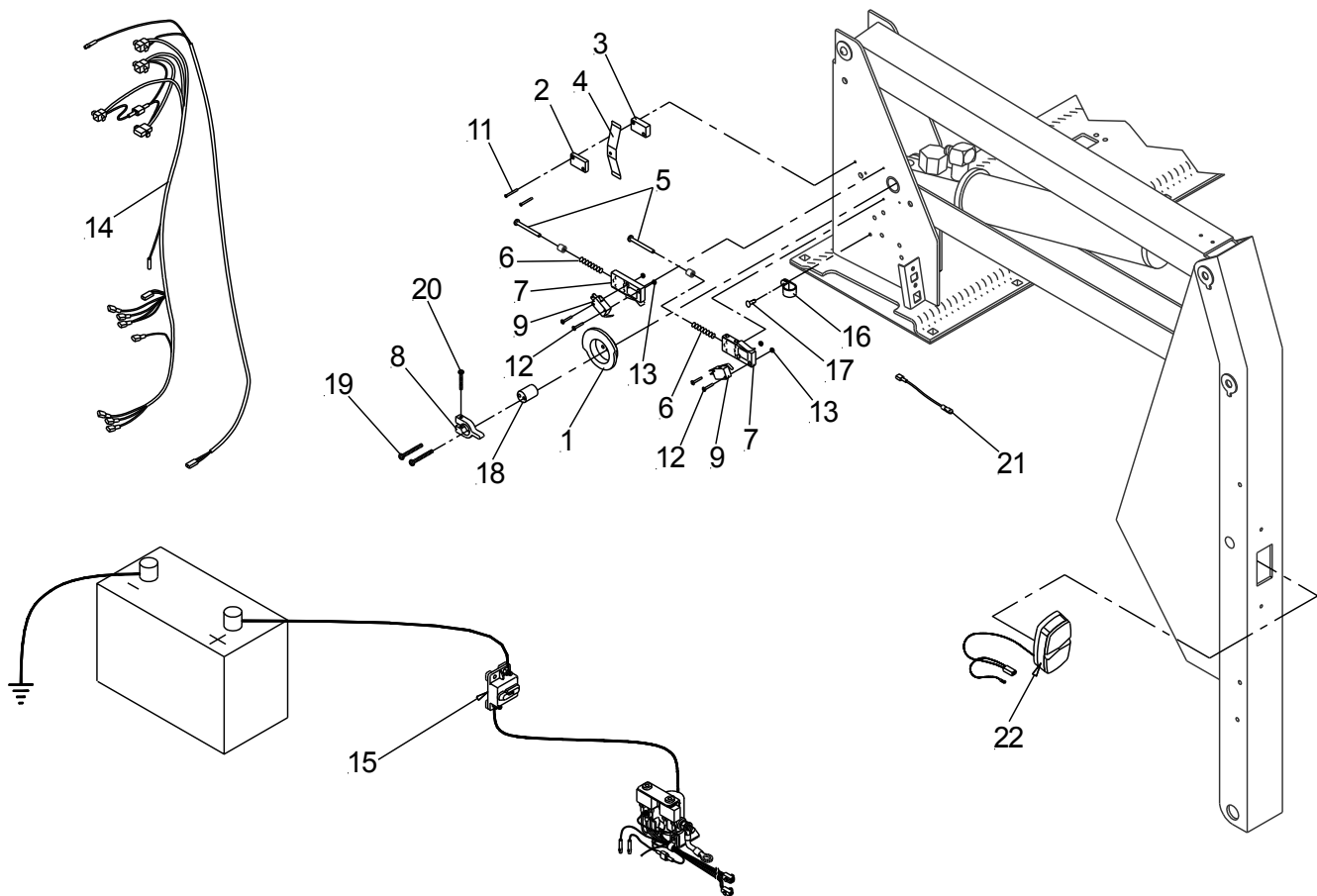


2 – HYDRAULIC POWER UNIT			
NO.	DESCRIPTION	PART NO.	QTY.
1	Kit, Solenoid, Spst, 12V, w/Hardware	MLR-29297	1
2	Motor Assy 12V Bucher Slot	MLR-14345	1
3	Harness, Pump	MLR-V2-ES-150	1
4	Plug, 3/4-16, w/ O-Ring	MLR-V2-SH-001	2
5	Bus Bar, Iskra Motor	MLR-10807	1
6	Bus Bar, Solenoid, Iskra Motor	MLR-19042	1
7	Decal, Solenoid, Spst, "Motor"	MLR-26296	1
8	Link, Manual Pump	MLR-V2-SH-149	1
9	Plug, W/O-Ring	MLR-V2-SH-182	1
10	Reservoir Assy, Hydraulic Fluid, Plastic	MLR-30398	1
11	Plug, Breather, Reservoir	MLR-33688	1
12	Clamp, Reservoir	MLR-V2-SH-109	1
13	Hydraulic Down Valve Assy, 12V	MLR-V2-SH-105	1
14	Seal Kit, Manual Back-Up Pump	MLR-V2-SH-220	1
15	Back-Up Pump Assembly, ManualR-	MLR-V2-SH-210	1
16	Fitting Assy, SNL, 1/4J X 1/4J, Steel	MLR-VS-SH-06	1
17	Cable Clamp, 3/16", Nylon	MLR-19798	1
18	Circuit Breaker Assembly, 8 Amp, w/Hardware & Decal	MLR-V2-SH-005	1
19	Bracket, Solenoid	MLR-19036	1
20	Bracket, Solenoid, Iskra	MLR-10507	1
21	Handle, Manual Back-Up Pump	MLR-V2-SH-111	1
22	Terminal, Crimp, 22-18	MLR-29388	1
23	Pin & Retaining Ring	MLR-V2-SH-017	2
24	Kit, Pump Motor Brush Set (Located Inside Motor)	MLR-14334	1
25	Decal, 8 Amp Circuit Breaker	MLR-18797	1
26	Adapter, .625 D-Hole To .484 Round	MLR-V2-ES-059	1
27	Washer, Flat, .406 X .812" X .065"	MLR-17510	1
28	"L" Fitting, 1/4 SAE X 1/4 JIC, w/O-Ring Boss	MLR-V2-SH-011	1
29	Decal, Oil Level Warning	MLR-32-10-154	1
30	Screw, Hex Recess, 1/4-20 X 2.25"	MLR-32407	1
31	Fitting, Srt, 1/4J, Steel	MLR-V2-SH-012	1
32	Light, Lift Armed Indicator, 12V	MLR-UL-ES-034	1

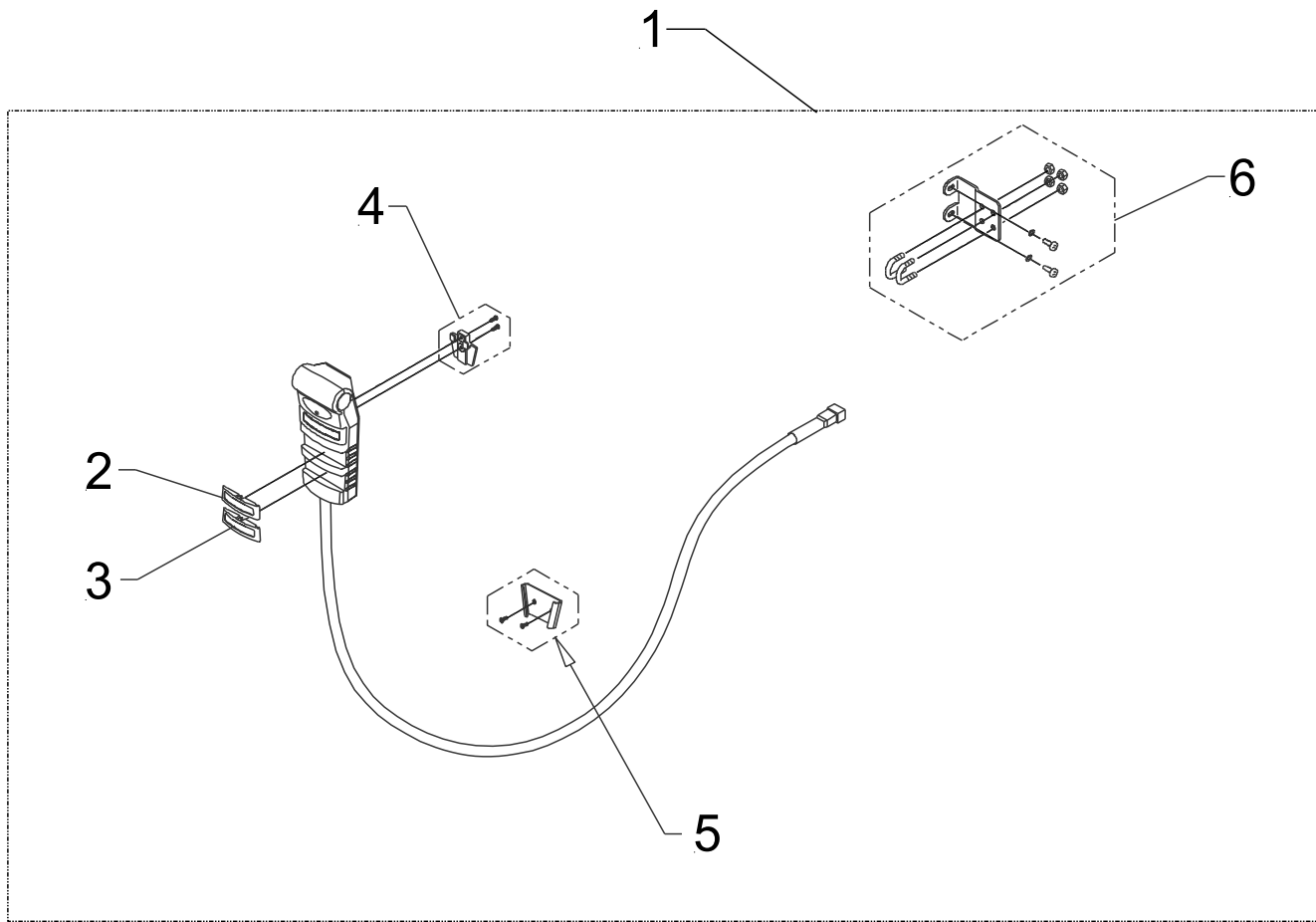
3 Hydraulic Box



3 – HYDRAULIC BOX			
NO.	DESCRIPTION	PART NO.	QTY.
1	Handle, Manual Backup Pump	MLR-V2-SH-111	1
2	Kit, Tool Clip, w/Hardware	MLR-19557	2
3	Gland Nut And Seal	MLR-13009	2
4	Cover Assembly, Pump, LH	MLR-30284	1
5	Screw, Hex, 5/16-18 X 0.625"	MLR-14495	1
6	Washer, Flat, 5/16", SAE	MLR-13350	1
7	Hex Rod, Pump Standoff	MLR-V2-CV-015	2
8	Hydraulic Pump Assembly, 12v, W-Top Solenoid, 2kpsi	R-30275	1
9	Plate, Pump Cover Mounting	MLR-V2-AC-70	1
10	Screw, Flat Head, 5/16-18 X 3/4"	MLR-14499	1
11	Tube, Polyurethane, 6mm X 4mm, Black 9'	MLR-22-02-230	9FT
12	Adaptor, #6 SAE Male X #4 JIC Male	MLR-26591	2
13	Fitting, "L", Male 10-32 X 1/4 Barb	MLR-V2-SH-16	2
14	Kit, Cylinder Repair, W-Piston Assy, Gland Nut And Seal	MLR-V2-SH-56	2
15	Kit, Flow Control, Pressure Comp, Fixed Rate (Kit Of 2)	MLR-30968	1
16	Screw, Hex Recess, 1/4-20 X	MLR-14491	1
17	Hose Assy, 61" X 1/4 JIC X 1/4 JIC	MLR-V2-SH-009	1
18	Hose Assy, 26" X 1/4 JIC X 1/4 JIC	MLR-V2-SH-008	1
19	Fitting, Run Tee, 1/4 JIC M-M-F	MLR-V2-SH-012	1
20	Fitting, "L", 1/4 JIC M-F Swivel	MLR-VS-SH-06	3
22	Hydraulic Cylinder Assy	MLR-V5-SH-105	2
23	Plate, Pump Mounting	MLR-V2-AC-71	1
24	Rebuilt Kit, Incl. Piston/Glan	MLR-21829	1

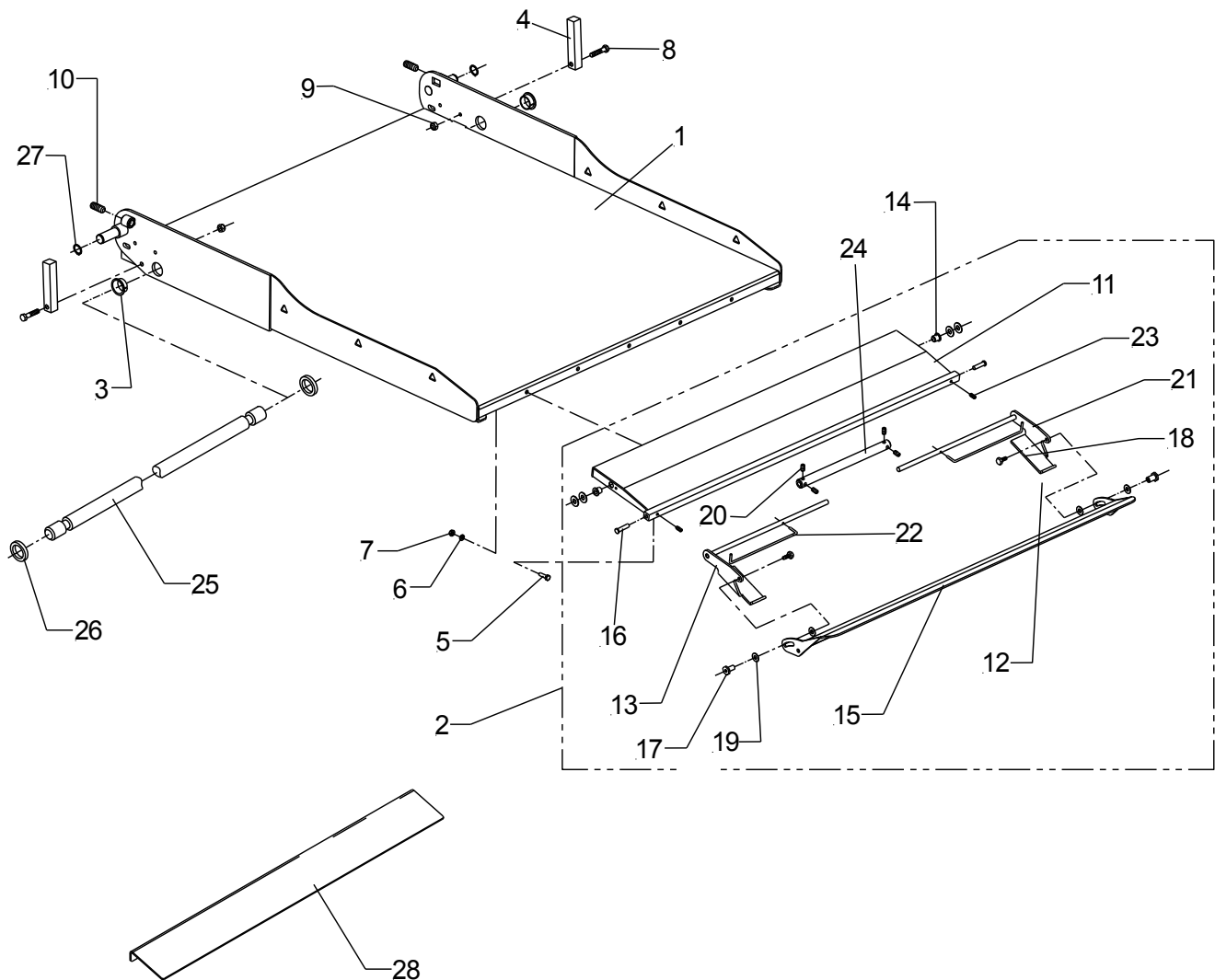
4 Electrical

4 – ELECTRICAL			
NO.	DESCRIPTION	PART NO.	QTY.
1	Cam, Lift Control	MLR-V2-AC-107	1
2	Block, Fold Cutoff Switch Offset, 1/4" Thick	MLR-V2-ES-78	1
3	Block, Fold Cutoff Switch Offset, 3/8" Thick	MLR-V2-ES-79	1
4	Spring, Retaining, Upper/Lower Switch Block	MLR-V2-ES-95	1
5	Spring, Retaining, Upper/Lower Switch Block	MLR-14497	1
6	Spring, Compression, 0.30" OD X 2.06"L	MLR-V2-ES-93	2
7	Switch Block Assy, (Upper & Lower)	MLR-V2-ES-82	2
8	Actuator, Fold Cutoff	MLR-V2-AC-089	1
9	Switch, Limit, Floor Level Power Cutoff (Up & Down)	MLR-V2-ES-110	2
10	Kit, Limit Switch Block Replacement	MLR-V2-ES-61	2
11	Screw, 4-40 X 1.25" Pan Head	MLR-15908	1
12	Screw, 4-40 X 0.75" Pan Head	MLR-15909	1
13	Nut, Hex, 4-40	MLR-15903	1
14	Electrical Harness, Main	MLR-V2-ES-050	1
15	Kit, Circuit Breaker, Main, 90A	MLR-01010K	1
16	Clamp, Cable, 11/16"	MLR-29389	1
17	Screw, Phil Pan, 10-24 X 1/2"	MLR-13304	1
18	Pin, Extension, Fold Cutoff,	MLR-15914	1
19	Screw, Phil Pan, 10-24 X 1 3/4"	MLR-15915	1
20	Screw, Phil Pan, 8-32 X 1 1/4"	MLR-15906	1
21	Jumper, Switch Bypass	MLR-30830	1
22	Light Assembly, Red	MLR-30286	2

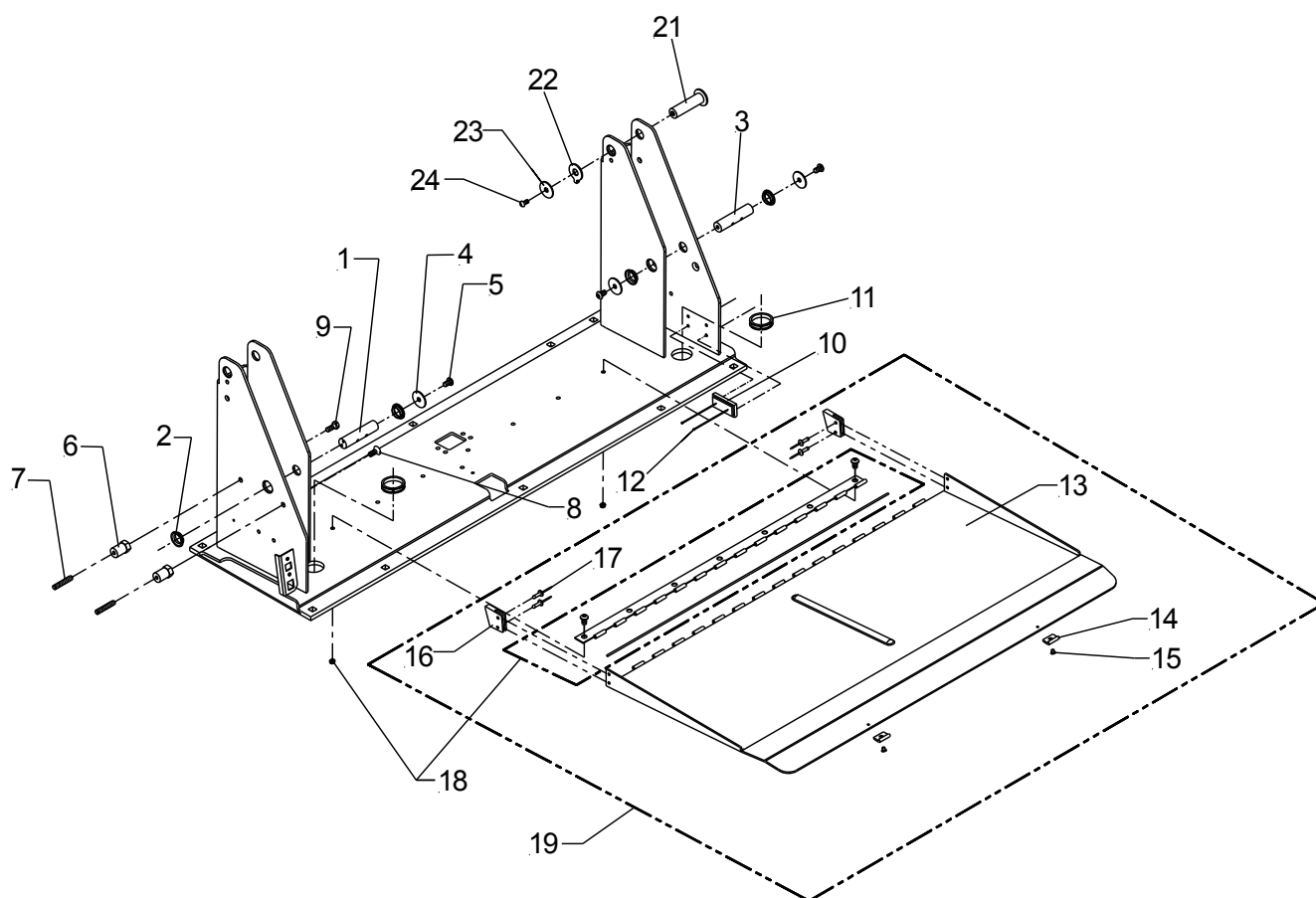
5 Pendant Kit (Control Switch)

5 – PENDANT KIT			
NO.	DESCRIPTION	PART NO.	QTY.
1	Kit, Pendant, S-Series, 7 Ft	MLR-14727	1
2	Stow/Deploy Button, S-Series	MLR-14731	1
3	Up/Down Button, S-Series	MLR-14732	1
4	V-Bracket, Plastic, w/Hardware	MLR-14733	1
5	Kit, Wall Mount Bracket, Universal Pendant	MLR-14709	1
6	Kit, Control Harness Strain Relief, S-Series	MLR-01007	1

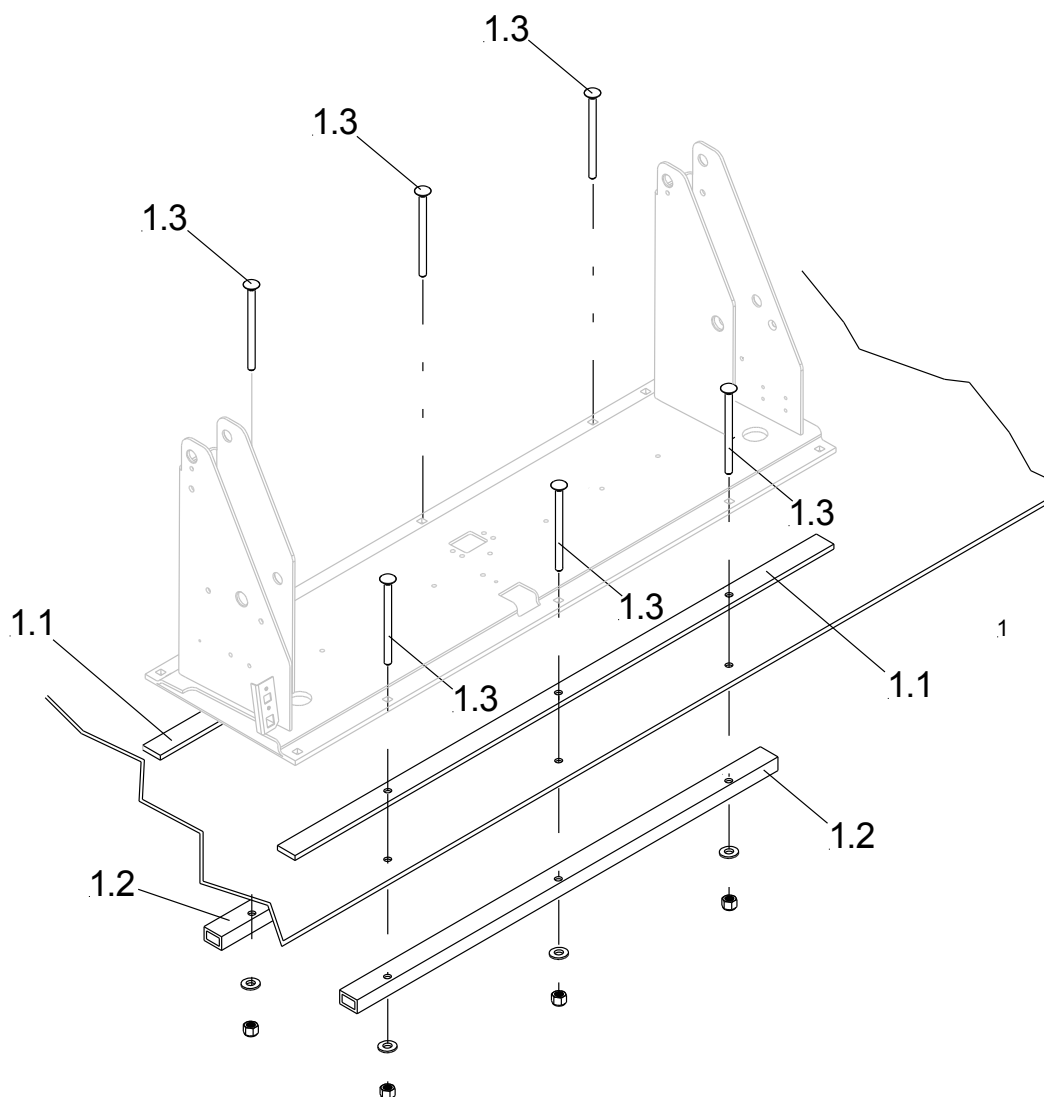
NOTES

6 Platform

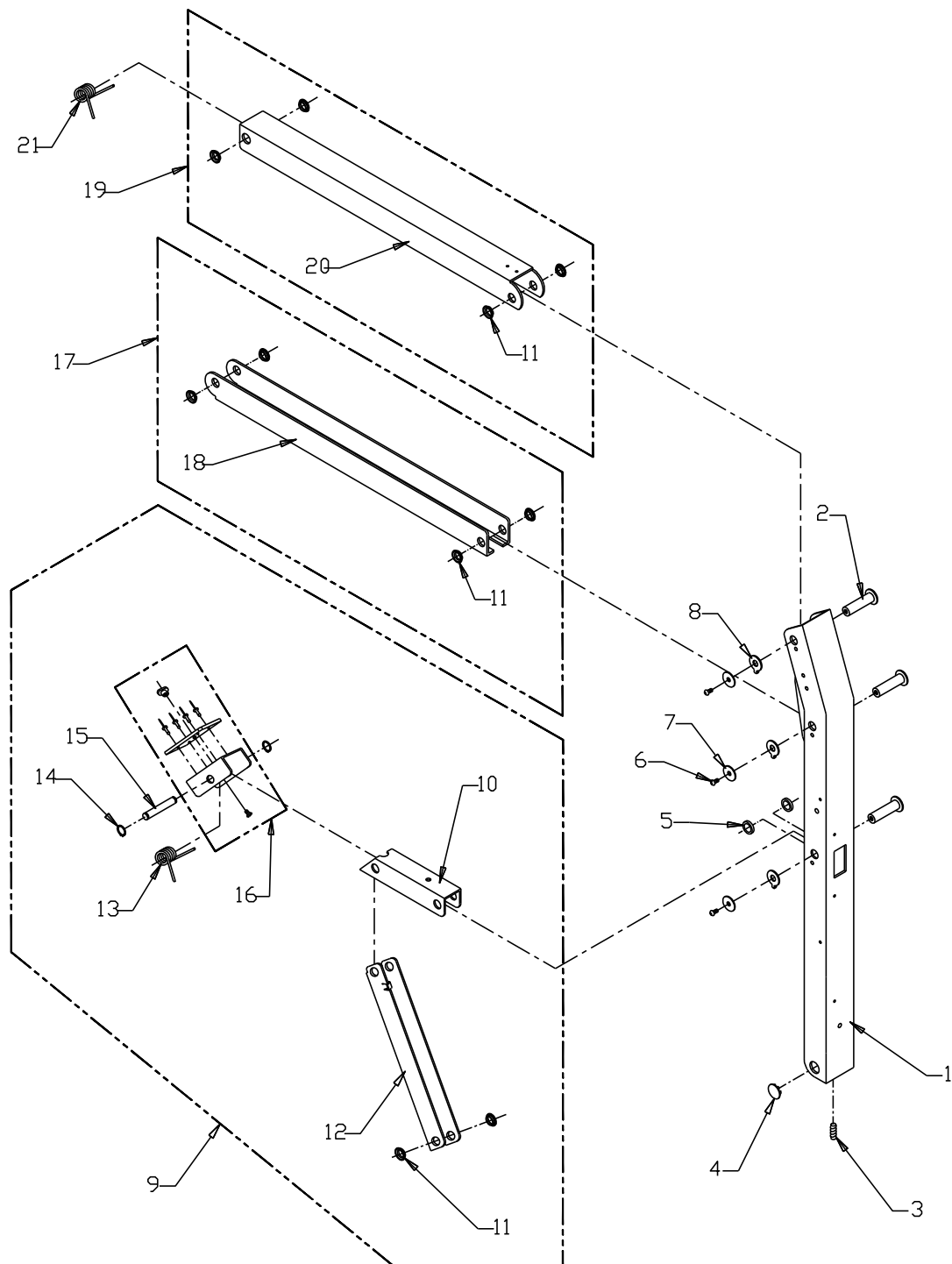
6 - PLATFORM			
NO.	DESCRIPTION	PART NO.	QTY.
1	Platform Welded Assy, 864mm X 1200mm [34" X 47.2"]	MLR-29489	1
	Platform Welded Assy, 864mm X 1500mm [34" X 59"]	MLR-30826	1
2	Rollstop Assembly	MLR-29465	1
3	Bearing, Flanged, 1"OD X 1½" W	MLR-19579	2
4	Block, Platform Level Adjustment	MLR-VT-AH-142B	2
5	Screw, Hex, M6-1.0 X 20mm, SST	MLR-20596	1
6	Washer, SPL, M6 X 11.8mm X 1.6mm, SST	MLR-20921	1
7	Nut, Jam, ESN, M6-1.0, SST	MLR-15287	5
8	Screw, Hex, 5/16-18 X 1 ½", Gr5	MLR-14403	1
9	Nut, ESN, 5/16-18, SST	MLR-14415	1
10	Set Screw, Hex Recess, ½-20 X 1 ¼, w/Nylock Insert	MLR-19704	1
11	Extension, Platform	MLR-29461	1
12	Actuator, Rollstop, Right Side	MLR-V2-FL-94B	1
13	Actuator, Rollstop, Left Side	MLR-V2-SH-009	1
14	Bushing, 0.392" ID, Bronze	MLR-V2-BU-195	2
15	Rollstop Welded Assembly	MLR-29465	1
16	Pin, Clevis, 5/16" OD X 1.25"L	MLR-19513	1
17	Nut, Tee, ¼-20 X 1/4L, SST	MLR-14485	1
18	Screw, Hex, ¼-20 X ½, Gr5, SST	MLR-13307	1
19	Washer, Flat, 0.318" X 0.75" X .031", Nylon	MLR-14467	1
20	Setscrew, Hex Recess, 5/16-18 X ¼"L, Black	MLR-19752	1
21	Spring, Torsion, RH	MLR-V2-SP-022	1
22	Spring, Torsion, LH	MLR-V2-SP-021	1
23	Setscrew, Hex Recess, ¼-20 X ¼", Cone Point	MLR-14492	1
24	Collar, Rollstop, Actuator	MLR-30267	1
25	Shaft, Main, 1.00" OD X 40.50" L	MLML16607	1
26	Spacer, 1.00" ID, PVC	MLMLV2-BU-091	2
27	Snpring, 0.75" ID	MLR-11796	1
28	Tip, Ramp, 4"D X 34"W X 1.125"H	23-1517-000	1

7 **Frame - Base**

7 – FRAME (BASE)			
NO.	DESCRIPTION	PART NO.	QTY.
1	Pin, Control Cam	MLR-V2-PI-091	1
2	Flanged Bushing, 0.75" OD	MLR-19576	1
3	Pin, Cam	MLR-V2-PI-097	1
4	Washer, Fender, 5/16", SST	MLR-15921	1
5	Screw, Button Head, 5/16-18 X 1/2, SST, Nylon Insert	MLR-14494	1
6	Bushing, E-Cover Mount	MLR-V2-BU-081	2
7	Stud, 5/16-18, X 1.75"	MLR-14500	1
8	Screw, Flathead, 5/16-18 X 3/4"	MLR-14420	1
9	Screw, Hex, 5/16-18 X 3/4"	MLR-17508	1
10	Spacer, Hose	MLR-25557	2
11	Grommet, Caterpillar, 3/16 X 12"L	MLR-26647	2
12	Cable Tie, STD, 1/8"W X 8"L	MLR-25697	1
13	Bridgeplate, Welded Assembly	MLR-29468	1
14	Skid, Bridgeplate	MLR-UL-BA-021	2
15	Screw, Flathead, Phillips, 10-24 X 0.25"	MLR-13302	1
16	Bumper, Bridgeplate Stop	MLR-30231	2
17	Rivet, Pop, 3/16 X 3/8"	MLR-15918	1
18	Hinge Assembly, Bridgeplate, Blue	MLR-32107B	1
19	Bridgeplate Assembly, Cargo Lift	MLR-30230	1

8 Mounting Kit for Nissan Vans

8- Mounting Kit for Nissan Vans			
NO.	DESCRIPTION	PART NO.	QTY.
1	Nissan Mount Kit	06-1516-010	1
1.1	Flatbar, Alum., 0.25" x 1.00" x 43.50"	06-1516-000	2
1.2	Tube, Rectangular, Mounting	06-1516-001	2
1.3	Bolt, Carriage, 3/8"-16 x 6.00"	ES4211	1

9 **Frame - Arms**

9 – FRAME ARMS			
NO.	DESCRIPTION	PART NO.	QTY.
1	Vertical Arm	MLR-30278	2
2	Pin, Link Arm	MLR-14322	6
3	Setscrew, Hex Recess, 3/8-16 X 3/8"L	MLR-11797	1
4	Plug, 1" Low Profile, Nylon, Blk	MLR-25563	2
5	Spacer, Knuckle Link	MLR-VT-BU-42	4
6	Screw, Button Head, 5/16-18 X 1/2, SST, Nylon Insert	MLR-14494	1
7	Washer, Fender, 0.31 X 1.25", SST	MLR-15921	1
8	Washer, Double-D Keyhole, W-Tab	MLR-20258	6
9	Knuckle Lever Assembly	MLR-30285	2
10	Link, Knuckle Lever Assy, Blue	MLR-VT-AC-070B	2
11	Flanged Bushing, 0.75" ID	MLR-19576	2
12	Link, Vertical Knuckle Assy	MLR-V5-AC-069B	2
13	Spring, Knuckle Actuator	MLR-VT-SP-42	2
14	Retaining Ring, 0.75" Ext	MLR-11796	1
15	Pin, Snap Ring, 0.75" OD X 2.15"L	MLR-VT-PI-41	2
16	Saddle Assembly, Blue	MLR-VT-AC-046B	2
17	Lower Arm Assy	MLR-30280	2
18	Arm, Lower, Blue	MLR-V5-AC-152B	2
19	Top Arm Assy	MLR-30281	2
20	Arm, Top, Blue	MLR-V5-AC-150B	2
21	Spring, Top Arm	MLR-V2-SP-97	2

NOTE: One traveling frame arm assembly is shown; both assemblies are identical. Quantities listed are for two assemblies.

10 **Decals**

1

2

Q max	500 Kg
a (mm)	Q (Kg)
600	500
750	460
900	420
1050	380
1200	340

3

Qmax = 500 kg
a (mm) Q (kg)
750 500
937 458
1125 415
1313 372
1500 330

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

10 - DECALS			
NO.	DESCRIPTION	PART NO.	QTY.
1	Operating Instructions, Pendant	MLR-29288	1
2	Lift Capacity, 1200mm	MLR-29286	1
3	Lift Capacity, 1500mm	MLR-29289	1
4	Manual Operation	MLR-29267	1
5	Nameplate / Serial Tag	MLR-29287	1
6	Manual Release Valve	MLR-26292	1
7	MBB Logo	MLR-29285	2
8	No People	MLR-32139	2
9	Safety Reflector, 6"	MLR-30111	2
10	Safety Reflector, 30"	MLR-30114	1
11	Safety Reflector, 36"	MLR-30112	2
12	Liftgate Shut Off Switch	MLATG-CAB	1
13	Liftgate Capacity	MLATG-1100	2
14	Circuit Breaker, Blue	MLATG-BKR	1
15	Urgent Warning Decal	MLATG-WLH	1
16	Warning- Liftgate Hazards	MLATG-URGWA	2
17	Warning- Stand Clear	MLATG-PLAT	2
18	Notice For Open And Close	MLATG-OPENILD	1
19	Exterior Control Panel	MLR-32148	1